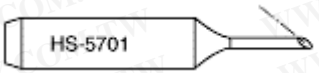



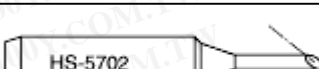



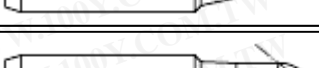

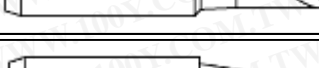

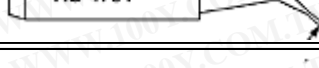

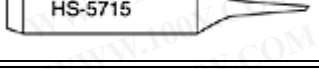









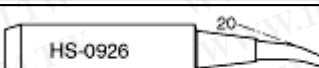

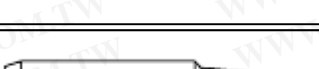



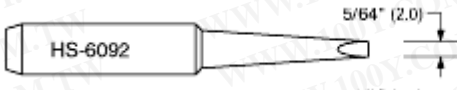

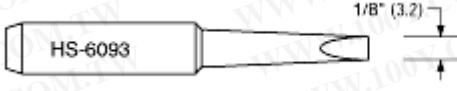



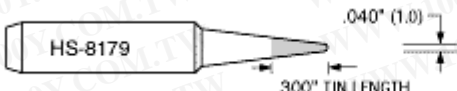

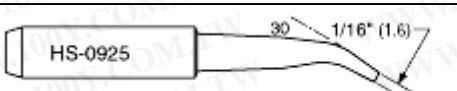

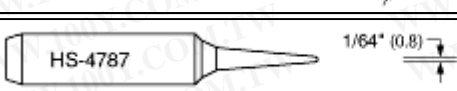

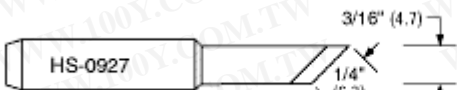





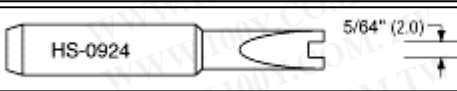

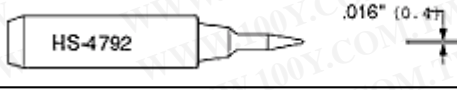

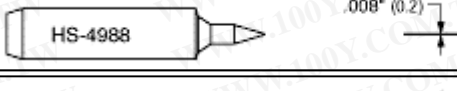



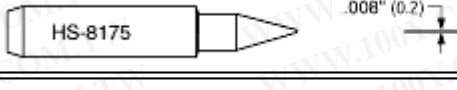





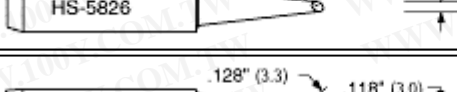



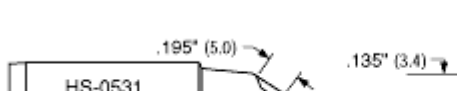




| Hakko®                   | Plato®         | PLATO TIP & ORDER NUMBER  |  |
|--------------------------|----------------|---|--|
| 900M-T-1C                | <b>HS-5701</b> |  HS-5701                     | 3/64" (1.2)<br>                |
| 900M-T-1.5CF             | <b>HS-5861</b> |  HS-5861<br>Tin on flat only | .059" (1.5)<br>                |
| 900M-T-2C                | <b>HS-5702</b> |  HS-5702                     | 5/64" (2.0)<br>                |
| 900M-T-3C                | <b>HS-5703</b> |  HS-5703                     | 1/8" (3.0)<br>                 |
| 900M-T-4C                | <b>HS-5875</b> |  HS-5875                     | 5/32" (4.0)<br>                |
| 900M-T-0.2RB             | <b>HS-4791</b> |  HS-4791                     | 0.016" (0.4)<br>               |
| 900M-T-0.5C              | <b>HS-5715</b> |  HS-5715                     | .019" (0.5)<br>                |
| 900M-T-0.8C              | <b>HS-5716</b> |  HS-5716                     | .032" (0.8)<br>                |
| 900M-T-0.8D              | <b>HS-2863</b> |  HS-2863                     | 1/32" (0.8)<br> 0.019" (0.5)   |
| 900M-T-1.2D<br>900M-T-S1 | <b>HS-2796</b> |  HS-2796                    | 3/64" (1.2)<br>               |
| 900M-T-1.6D              | <b>HS-2751</b> |  HS-2751                   | 1/16" (1.6)<br>              |
| 900M-T-1.8H              | <b>HS-0926</b> |  HS-0926<br>20             | 0.04" (1.0)<br> 0.07" (1.8)  |
| 900M-T-2.4D              | <b>HS-2752</b> |  HS-2752                   | 3/32" (2.4)<br>              |
| 900M-T-3.2D              | <b>HS-2753</b> |  HS-2753                   | 1/8" (3.2)<br>               |
| 900M-T-1.2LD             | <b>HS-6030</b> |  HS-6030                   | 3/64" (1.2)<br> 0.031" (0.8) |

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|              |                |  |  |
|--------------|----------------|--|--|
| 900M-T-2LD   | <b>HS-6092</b> |     |    |
| 900M-T-3.2LD | <b>HS-6093</b> |    |   |
| 900M-T-B     | <b>HS-4785</b> |    |   |
| ---          | <b>HS-8179</b> |    |  Same as HS-4785 except with .300" tin length |
| 900M-T-H     | <b>HS-0925</b> |    |   |
| 900M-T-I     | <b>HS-4787</b> |    |   |
| 900M-T-K     | <b>HS-0927</b> |    |  SMD Blade Tip to solder SOIC & PLCC          |
| 900M-T-LB    | <b>HS-4786</b> |    |   |
| 900M-T-R     | <b>HS-0923</b> |    |  SMD Chip Tip                                 |
| 900M-T-RT    | <b>HS-0924</b> |   |  SMD Chip Tip                               |
| 900M-T-SB    | <b>HS-4792</b> |  |   |
| 900M-T-SMD   | <b>HS-4988</b> |  |   |
| 900M-T-S3    | <b>HS-1665</b> |  |   |
| 900M-T-S4    | <b>HS-8175</b> |  |   |
| 900M-T-S5    | <b>HS-8157</b> |  |   |
| 900M-T-S6    | <b>HS-5827</b> |  |   |
| 900M-T-S7    | <b>HS-5826</b> |  |   |
| ---          | <b>HS-0530</b> |  |  Plato® SMD Flow Tip                        |
| ---          | <b>HS-0531</b> |  |  Plato® SMD Flow Tip                        |
|              |                |  | Typical Tip Drawing  |

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## 烙鐵頭使用及保養

(1) 烙鐵頭新品組裝於烙鐵筆上後，不要將溫度開的很高，先用低溫將溫度調整到可以溶錫的溫度，將錫絲與烙鐵頭接觸，溶錫於烙鐵頭吃錫地方的表面，爾後關機待烙鐵頭降溫至 100 ，在將溫度加高 50 ，將烙鐵頭表面所沾的錫擦拭乾淨，在吃上新的錫於烙鐵頭吃錫表面，再關機代烙鐵頭降溫至 100 ，在將溫度加高 50 。依此方式調高溫度、擦拭烙鐵頭吃錫面、溶錫於烙鐵頭吃錫表面；反覆加錫，加到主機溫度加溫到 400 以上即可。

(2) 清潔烙鐵頭海棉溼度：將海棉泡於水中，整片海棉完全軟化，將溼的海棉整片握於手掌心中，五指用力握拳，將海棉多餘的水份去除，才可以使用該海棉用於擦拭高溫的烙鐵頭。（海棉過溼，烙鐵頭溫度過高，極冷極熱間容易破壞烙鐵頭表面電鍍層）

(3) 烙鐵頭在焊接前，烙鐵頭才可以將吃錫面，在海棉上擦拭乾淨。焊點焊接完成，請勿擦拭烙鐵頭，要經常保持烙鐵頭吃錫面有含錫。工作完成關機前，將烙鐵頭吃錫面擦拭乾淨，吃上一陀新錫，將吃錫面包覆，減少氧化。

(4) 錫絲的品牌：有的錫絲品質，裡面有摻雜回收的焊錫或錫的純度不足，所添加的助焊劑過多，腐蝕性太強，將是烙鐵頭使用壽命一大傷害。

(5) 烙鐵頭最佳使用溫度為 350 以下，若使用溫度過高，將是最大傷害。

(6) 使用無鉛錫絲，因無鉛錫絲裡面所含的助焊劑是有鉛錫絲的 3 倍多的劑量，無鉛錫絲腐蝕性對烙鐵頭使用壽命也相對減少很多。

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