



An accurate device for parallel drilling, thread-cutting and milling. Made in high-precision aluminium die-casting.

BV 2000 drilling device



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Note:
Professional drill/grinder IB/E and step clamps are not included in the package.

Preselectable drill depth using depth control with easily readable scale.

Articulated arm pivotable in two directions.

20mm collar for precise clamping of the drilling devices.

Flat-milled, solid base plate with 200 x 200mm usable table area and two continuous T-slots.



With articulated arm pivotable in two directions.

Once the device is clamped it can be guided very precisely both sideways and vertically across the entire working area. It always remains vertically aligned. This means that e.g. drill holes are always exactly perpendicular to the work piece surface!

With 20 mm collar for precise clamping of the drilling device such as the precision drill/grinder FBS 240/E, professional drill/grinder IB/E, long neck straight drill/grinder LB/E, MICROMOT 50, 50/E and 50/EF. After drilling, an adjustable spring automatically pulls the device back into its top rest position.

Stable drill column (ø 45mm, 500mm long). Weight approx. 6kg.

Note:

MICROMOT steel collets are hardened and thus have a high, consistent flexibility. ① They also maintain prolonged accuracy, even after regular use (these collets should not be compared with unhardened, four-slit collets of brass and aluminium). The triple slit collet is substantially more difficult to manufacture

than the four-slit type, ② but offers a better loadbearing surface. ③

This is especially important for cutters with small shaft diameters.

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