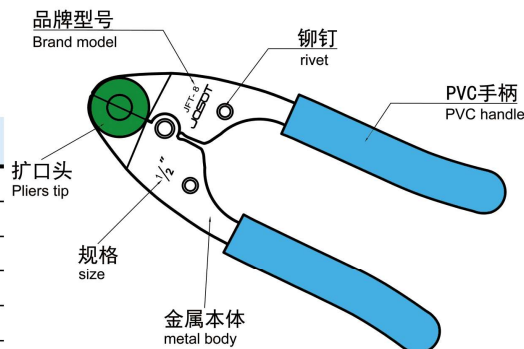


扩口钳系列

Flaring pliers series

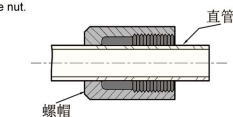
型 号 Model	对应管尺寸 (外径*内径) Corresponding pipe size
JFT-4	1/4"(6.35*3.95)
JFT-6	3/8"(9.53*6.33)
JFT-8	1/2"(12.7*9.5)
JFT-12	3/4"(19*15.8)
JFT-16	1"(25.4*22.2)



操作方法

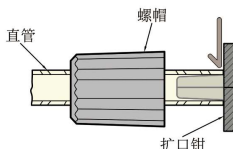
Connecting system

- 用软管切割器将软管切割整齐，把软管插入螺母盖内。
Cut the tube evenly with a tube cutter and insert through the non-threaded side of the nut.
- 放松压力，旋转软管，然后重新加压。
Relax pressure and rotate the tube, then reapply pressure.



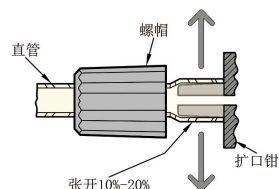
注意!
 ★ 请务必使用规格合适的软管。
Attention!
 ★ Be Sure to use a hose of the right size

- 将软管插入扩口器，轻压软管，一直插到底部。
Insert JOSOT tool into the tube all the way to the shoulder of the tool.



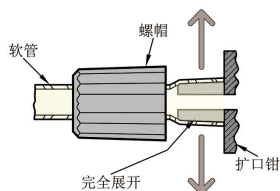
注意!
 ★ 请务必使用对应规格的扩口钳。
Attention!
 ★ Be sure to use the correct cold expansion pliers

- 展开工具，扩至10~20%。
Expand tool 10 to 20%.

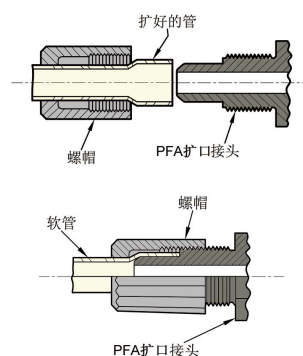


注意!
 ★ 先不要完全展开，需循序渐进。
Attention!
 ★ Don't expand it fully First. Expand it gradually

- 重复第3，4步，逐渐增加压力，直到工具完全展开。
Repeat steps 3 and 4 progressively increasing the pressure until the tool is completely expanded.



- 将扩好的管子插入接头并拧紧螺母。
Insert the tube onto the fitting and tighten nut onto the fitting.



安全注意事项

Attention

- 请务必遵照使用说明书进行使用。
Please be sure to follow the instruction manual.
- 每款规格的钳子只能扩相应规格的管。
Each size of pliers can only expand the corresponding size of the tube.
- 扩口头与本体型号一一对应，不可调换使用。
The expansion port corresponds to the body model one by one and cannot be interchanged for use.
- 本工具可以扩PFA、FEP、PTFE等软管，其它材质的管件请勿使用。
This tool can expand hoses such as PFA, FEP, PTFE and cannot be used for other pipe fittings.
- 请不要擅自改造，加工或者改变形态。
Do not transform, process or change the form.
- 使用工具时，轻拿轻放，切勿重摔、敲打等，避免扩口头磨损或磕破，对管的内壁造成损伤。
Please handle with care and do not fall or strike heavily to avoid damage to the inner wall of the pipe due to wear or tear on the expansion joint.