

Trimmer Potentiometers



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CONTENTS

Part Numbering	2
Selection Guide of Trimmer Potentiometers	3
1 SMD Open Type 2mm Size PVZ2/PVA2 Series	4
● PVZ2/PVA2 Series Notice	8
2 SMD Open Type 3mm Size PVZ3 Series	10
● PVZ3 Series Notice	13
3 SMD Sealed Type 2mm Size PVF2 Series	15
● PVF2 Series Notice	16
4 SMD Sealed Type 3mm Size PVG3 Series	18
● PVG3 Series Notice	21
5 SMD Sealed Type 4mm Size PVM4 Series	23
● PVM4 Series Notice	25
6 SMD Sealed Type Multi-turn PVG5 Series	28
● PVG5 Series Notice	30
7 Lead Sealed Type Single-turn PV32 Series	32
● PV32 Series Notice	35
8 Lead Sealed Type Multi-turn PV12/PV37/PV36 Series	37
● PV12/PV37/PV36 Series Notice	46
SMD Open Type (PVZ2/A2/Z3)/SMD Sealed Type (PVM4A_C01 Series) Specifications and Test Methods	48
SMD Sealed Type (PVF2/G3/M4A_D01/G5)/Lead Sealed Type (PV32/12/37/36) Specifications and Test Methods	49
Packaging	52
Recommended Adjustment Tools/Qualified Standards	56

• The RoHS compliance means that we judge from EU Directive 2002/95/EC the products do not contain lead, cadmium, mercury, hexavalent chromium, PBB and PBDE, except exemptions stated in EU Directive 2002/95/EC annex and impurities existing in the natural world.
 • This statement does not insure the compliance of any of the listed parts with any laws or legal imperatives developed by any EU members individually with regards to the RoHS Directive.

● Part Numbering

Trimmer Potentiometers

(Part Number)

PV	Z3	A	103	C01	R00
①	②	③	④	⑤	⑥

① Product ID

Product ID	
PV	Trimmer Potentiometers

② Series

③ Adjustment Direction /Lead Type

Code	Series	Code	Adjustment Direction/ Lead Type
Z2	SMD Open 2mm Size Carbon Resistive Element	A	Top
		R	Rear
A2	SMD Open 2mm Size	A	Top
Z3	SMD Open 3mm Size Carbon Resistive Element	A	Top
		G	Top
		K	Rear
F2	SMD Sealed 2mm Size	A	Top
G3	SMD Sealed 3mm Size	A	Top, J-hook
		G	Top, Gull-wing
		K	Rear
M4	SMD Sealed 4mm Size	A	Top
G5	SMD Sealed 5mm Square 11-turns	A	Top
		H	Side
32	Lead Sealed 6mm Round Single-turn	H	Top, Triangle
		P	Top, Triangle
		R	Top, Inline
		N	Side, Triangle
		T	Side, Triangle
		S	Side, Triangle
12	Lead Sealed 7mm Round 4-turns	H	Top, Triangle
		P	Top, Triangle
		T	Side, Triangle
		S	Side, Triangle
36	Lead Sealed 10mm Square 25-turns	W	Top, Inline
		Y	Top, Triangle
		P	Side, Triangle
		X	Side, Inline
37	Lead Sealed 6mm Square 12-turns	Z	Side, Triangle
		W	Top, Triangle
		Y	Top, Inline
		P	Side, Triangle
		X	Side, Triangle
		Z	Side, Inline

④ Total Resistance

Expressed by three figures. The unit is ohm. The first and second figures are significant digits, and the third figure expresses the number of zeros which follow the two figures.

Ex.)	Code	Total Resistance
	100	10Ω
	102	1000Ω
	104	100000Ω (=100kΩ)

⑤ Individual Specification

Series	Code	Individual Specification Code
PVA2	A01	Standard Type
PVZ2	C04	Standard Type (High-heat Resistance Type/Ultra-thin Type)
	C01	Standard Type (High-heat Resistance Type/Top Adjustment)
	F01	High Characteristic Carbon Type (only PVZ3G)
PVZ3	E01	High-heat Resistance Type (for Rear Adjustment)
	C01	Standard Type
	D01	High-liability Type
PVM4	A11	Standard Type (Resistance Change Characteristics: Linear)
PVF2	A01	Standard Type
PV32/PV12	C01	Standard Type
PVG3/ PV36/PV37	C01	Standard Type
PV36/PV37	C01	Standard Type
	C31	Radial Taping
PVG5	C03	Standard Type

⑥ Packaging

Code	Packaging
A00	Ammo Pack
B00	Bulk
M00*	Magazine
R00	Reel

* M12 for PV36P Type and M15 for PV36W/Y/X/Z Type.

Start



Trimmer Potentiometers



SMD Open Type 2mm Size PVZ2/PVA2 Series

PVZ2 Series

■ Features

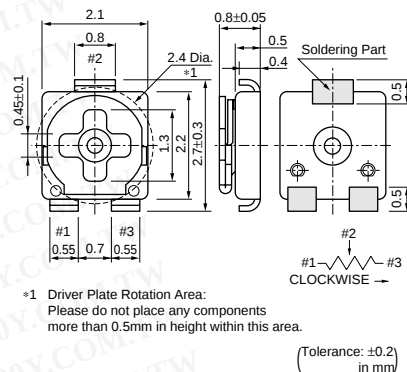
1. Ultra-small and thin external dimensions of 2.1(W)x2.7(L)x0.85 max. (T)mm.
(Top adjustment type: PVZ2A_C04 Series)
2. Ultra-small and thin external dimensions of 2.1(W)x4.8(L)x0.9 max. (T)mm.
(Rear adjustment type: PVZ2R_C04 Series)
Compact PCB design is possible by smaller adjustment hole (3.0mm dia.) due to short wing length (4.8mm).
3. Au plated termination achieves a high density PCB mounting.
4. Cross-shaped driver slot allows for in-process automatic adjustment and it provides superior adjustability.
5. Two-piece parts construction achieves low cost and excellent quality.
6. Special resin substrate allows high peak temperature for reflow soldering. (PVZ2_Cxx Series)

■ Applications

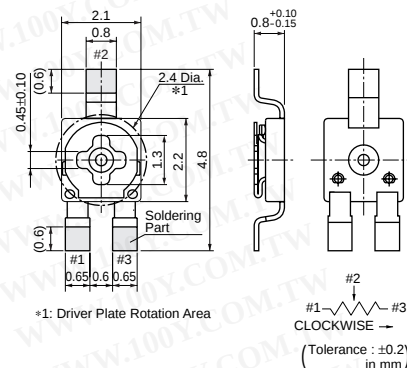
1. Pick-up module
2. LCD
3. Cellular-phone
4. PHS
5. Pager
6. DVC
7. Digital camera
8. Portable audio, etc.



PVZ2A



PVZ2R



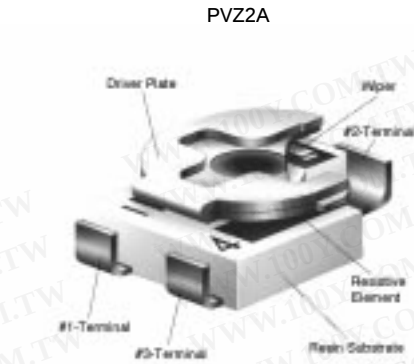
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVZ2□471C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	470ohm ±30%	±500
PVZ2□102C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	1k ohm ±30%	±500
PVZ2□222C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	2.2k ohm ±30%	±500
PVZ2□472C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	4.7k ohm ±30%	±500
PVZ2□103C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	10k ohm ±30%	±500
PVZ2□223C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	22k ohm ±30%	±500
PVZ2□473C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	47k ohm ±30%	±500
PVZ2□104C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	100k ohm ±30%	±500
PVZ2□224C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	220k ohm ±30%	±500
PVZ2□474C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	470k ohm ±30%	±500
PVZ2□105C04	0.05(50°C)	Reflow/Soldering Iron	1(240°±10°)	1M ohm ±30%	±500

*Available for other resistance value.

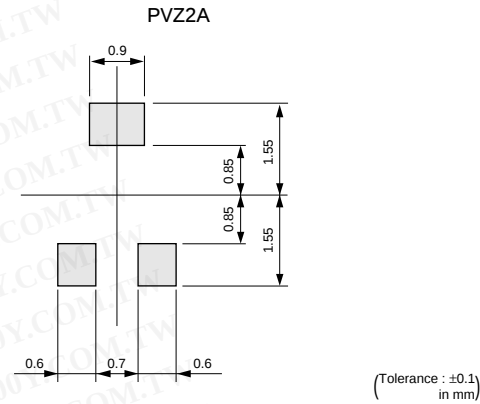
Operating Temperature Range: -25 to 85 °C

The blank column is filled with the code of adjustment direction and lead type A (top) or R (rear).

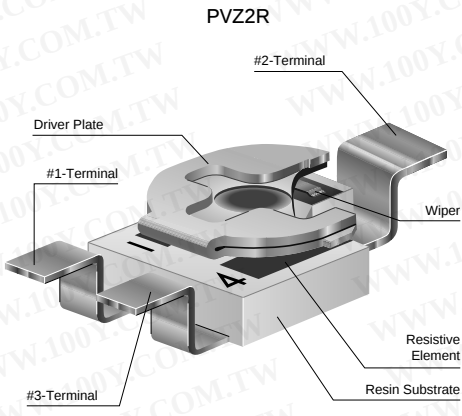
Construction



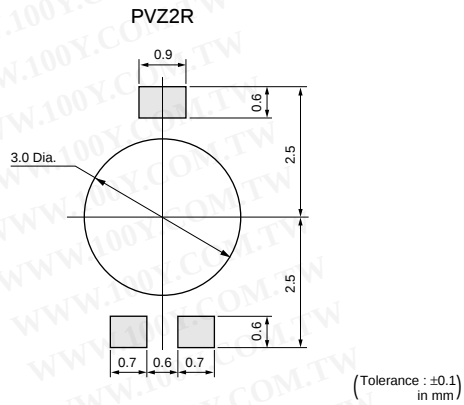
Standard Land Pattern



Construction



Standard Land Pattern



Characteristics

Humidity Exposure	Res. Change: +10, -2%
High Temperature Exposure	Res. Change: R≤50kohm...+2, -10% 50kohm<R...+2, -15%
Humidity Load Life	Res. Change: ±10%
Load Life	Res. Change: R≤50kohm...+2, -10% 50kohm<R...+2, -15%
Temperature Cycle	Res. Change: ±5%
Rotational Life	Res. Change: ±10% (10 cycles)

1

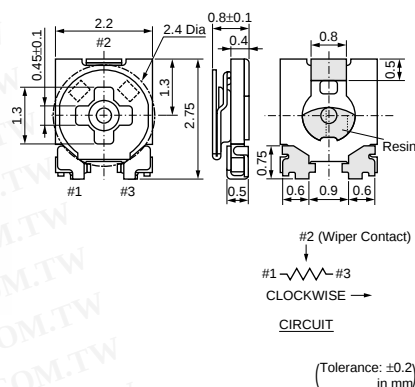
PVA2 Series

■ Features

1. Ultra-small and thin external dimensions of 2.2(W)x2.75(L)x0.90 max.(T)mm.
2. For the terminal attachment method of construction which uses neither solder nor adhesives, good solderability and terminal attachment intensity are realized.
3. Because of multi-contact wiper structure, PVA2 has a stable characteristics (low noise).
4. PVA2 series do not use a solder, flux and cleaning solvent, so they are environmentally friendly products.
5. Heat resistance performance enables high temperature peak re-flow soldering.

■ Applications

1. Thin-model optical pick-up module
2. LCD module
3. Optical communication module
4. Small sensor module
5. Digital camera
6. Small telecommunicaions equipment, etc.

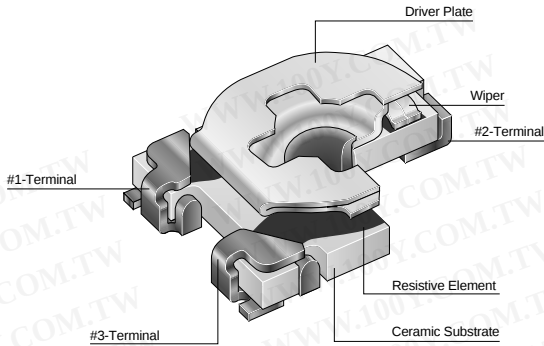


Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVA2A101A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	100ohm ±25%	±250
PVA2A221A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	220ohm ±25%	±250
PVA2A471A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	470ohm ±25%	±250
PVA2A102A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	1k ohm ±25%	±250
PVA2A222A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	2.2k ohm ±25%	±250
PVA2A472A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	4.7k ohm ±25%	±250
PVA2A103A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	10k ohm ±25%	±250
PVA2A223A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	22k ohm ±25%	±250
PVA2A473A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	47k ohm ±25%	±250
PVA2A104A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	100k ohm ±25%	±250
PVA2A224A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	220k ohm ±25%	±250
PVA2A474A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	470k ohm ±25%	±250
PVA2A105A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	1M ohm ±25%	±250
PVA2A225A01	0.1(70°C)	Reflow/Soldering Iron	1(260°±10°)	2.2M ohm ±25%	±250

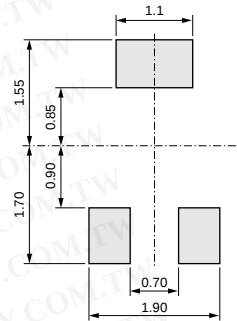
*Available for other resistance value.

Operating Temperature Range: -55 to 125 °C

Construction



Standard Land Pattern



(Tolerance : ±0.1
in mm)

Characteristics

Humidity Exposure	Res. Change: ±3%
High Temperature Exposure	Res. Change: ±3%
Humidity Load Life	Res. Change: ±3%
Load Life	Res. Change: ±3%
Temperature Cycle	Res. Change: ±3%
Rotational Life	Res. Change: ±10% (10 cycles)

PVZ2/PVA2 Series Notice

■ Notice (Operating and Storage Conditions)

1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
2. Do not store in or near corrosive gases.
3. Use within six months after delivery.
4. Open the package just before using.
5. Do not store under direct sunlight.
6. If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.
The trimmer potentiometer should not be used under the following environmental conditions:

- (1) Corrosive gaseous atmosphere
(Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
(Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

■ Notice (Rating)

1. When using with partial load (rheostat), minimize the power depending on the resistance value.
2. The maximum input voltage to a trimmer potentiometer should not exceed $(P \cdot R)^{1/2}$ or the maximum operating voltage, whichever is smaller.
3. If the trimmer potentiometer is used in DC and high humidity conditions, please connect wiper (#2) for plus and resistive element (#1 or #3) for minus.
(PVZ Series only)

■ Notice (Soldering and Mounting)

1. Soldering
 - (1) Reflow soldering method and soldering iron are available. Cannot be soldered using the flow soldering method (dipping). If you use the flow soldering method, the trimmer potentiometer may not function.
 - (2) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
 - (3) Soldering condition
Refer to the temperature profile.
If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.
 - (4) Apply the appropriate amount of solder paste.
The thickness of solder paste should be printed from 100 micro m to 150 micro m and the dimension of land pattern used should be Murata's standard land pattern at reflow soldering.
Insufficient amounts of solder can lead to insufficient soldering strength on PCB.
Excessive amounts of solder may cause bridging between the terminals.
 - (5) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
2. Mounting
 - (1) Do not apply excessive force, preferably 4.9N max. (Ref. 500gf) when the trimmer potentiometer is mounted to the PCB.
 - (2) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.
 - (3) In chip placers, the recommended size of the cylindrical pick-up nozzle should be outer dimension 1.5-1.8mm dia. and inner dimension 1.3mm dia.
3. Cleaning
 - (1) In case there is flux on the resistive element, clean sufficiently with cleaning solvents and completely remove all residual flux.
 - (2) Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please evaluate performance with your product.

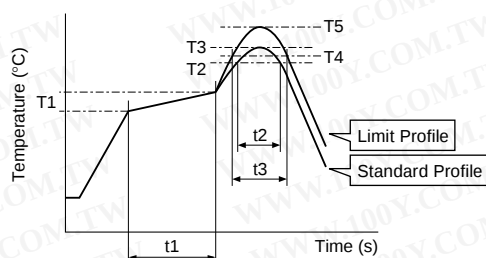
PVZ2/PVA2 Series Notice

1

■ Soldering Profile

● Reflow Soldering Profile

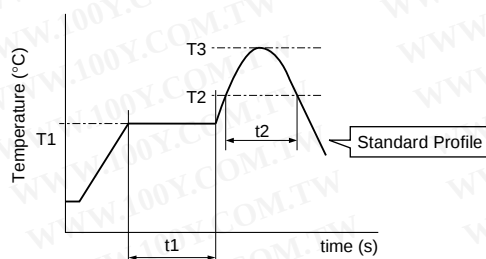
1. Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu)



Series	Standard Profile						Limit Profile					
	Pre-heating		Heating		Peak Temperature (T3)	Cycle of Reflow	Pre-heating		Heating		Peak Temperature (T5)	Cycle of Reflow
	Temp. (T1) °C	Time (t1) sec.	Temp. (T2) °C	Time (t2) sec.	°C	Time	Temp. (T1) °C	Time (t1) sec.	Temp. (T4) °C	Time (t3) sec.	°C	Time
PVA2	150 to 180	60 to 120	220	30 to 60	245±3	2	150 to 180	60 to 120	220	30 to 60	260 +5/-0	2
PVZ2****C**	150 to 180	60 to 120	220	30 to 60	245±3	2	150 to 180	60 to 120	220	30 to 60	260	2

2. Soldering profile for Eutectic solder (63Sn/37Pb)

(Limit profile: refer to 1)



Series	Standard Profile					
	Pre-heating		Heating		Peak Temperature (T3)	Cycle of Reflow
	Temp. (T1) °C	Time (t1) sec.	Temp. (T2) °C	Time (t2) sec.	°C	Time
PVA2	150	60 to 120	183	30	230	1
PVZ2****C**	150	60 to 120	183	30	230	1

● Soldering Iron

Series	Standard Condition			
	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Soldering Iron
	°C	sec.	W	Time
PVA2	350±10	3 max.	30 max.	1
PVZ2****C**	350±10	3 max.	30 max.	1

■ Notice (Handling)

- Use suitable screwdrivers that fit comfortably in driver slot. We recommend the screwdriver below.
* Recommended screwdriver for manual adjustment
Murata P/N: KMDR190
- The screwdriver should be set in the products vertically, do not apply more than 4.9N (Ref. 500gf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.

- Please use within the effective rotational angle.
The trimmer potentiometer does not have a mechanical stop for over rotation. In cases out of effective rotational angle, the trimmer potentiometer may not function.
- When using a lock paint to fix slot position or cover the rotor, please evaluate performance with your product. Lock paint may cause corrosion or electrical contact problems.

■ Notice (Other)

- Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

Trimmer Potentiometers

muRata

SMD Open Type 3mm Size PVZ3 Series

2

PVZ3 Series

■ Features

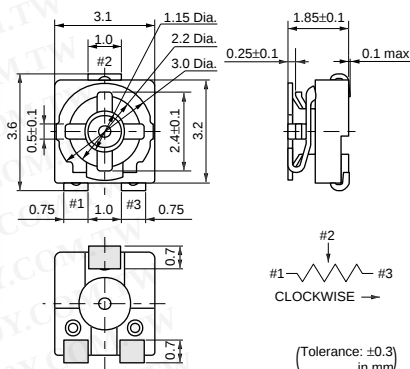
1. Excellent solderability characteristics are achieved via special plating techniques on each termination.
2. Specially designed substrate prevents wicking of flux onto the top of the part body.
3. Funnel shaped adjustment slot allows for in-process automatic adjustment. (PVZ3A/PVZ3K Series)
4. High-heat resistance type is available (PVZ3A_C01/PVZ3G_C01/PVZ3K_E01).
5. Enlarged bottom termination enhances soldering strength while reducing the necessary land area required promoting high-density PCB mounting (PVZ3A/PVZ3G Series).
6. The standard position of driver plate is adjusted at the center normally, but another position is also available.
7. This product meets PB-free standards.

■ Applications

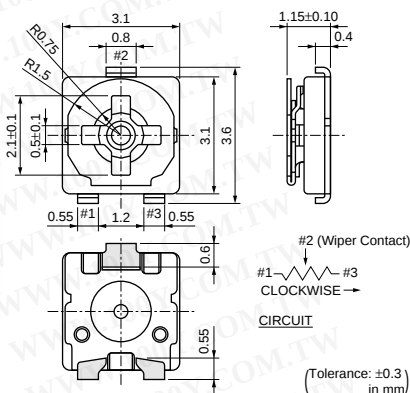
1. Optical pick up
2. Cordless telephones
3. CD players
4. FDD
5. Motor
6. CD-ROMs
7. Car stereos
8. TFT-LCD TV sets
9. Headphone stereos



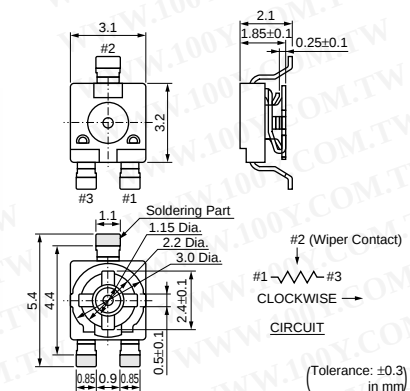
PVZ3A



PVZ3G



PVZ3K



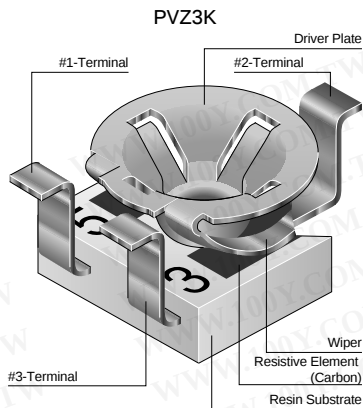
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVZ3□221C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	220ohm ±30%	±500
PVZ3□471C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	470ohm ±30%	±500
PVZ3□102C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	1k ohm ±30%	±500
PVZ3□222C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	2.2k ohm ±30%	±500
PVZ3□472C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	4.7k ohm ±30%	±500
PVZ3□103C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	10k ohm ±30%	±500
PVZ3□223C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	22k ohm ±30%	±500
PVZ3□473C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	47k ohm ±30%	±500
PVZ3□104C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	100k ohm ±30%	±500
PVZ3□224C01	0.1(50°C)	Reflow/Soldering Iron	1(230°±10°)	220k ohm ±30%	±500

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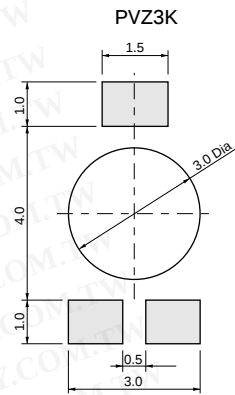
2

K is only for E01.

■ Construction



■ Standard Land Pattern



(Tolerance : ±0.1 in mm)

■ Characteristics

Humidity Exposure	Res. Change: +10, -2%
High Temperature Exposure	Res. Change: $R \leq 100\text{kohm} \cdots +2, -10\%$ $100\text{kohm} < R \cdots +2, -15\%$
Humidity Load Life	Res. Change: $\pm 10\%$
Load Life	Res. Change: $R \leq 100\text{kohm} \cdots +2, -10\%$ $100\text{kohm} < R \cdots +2, -15\%$
Temperature Cycle	Res. Change: $\pm 5\%$
Rotational Life	Res. Change: $\pm 10\%$ (10 cycles)

PVZ3 Series Notice

■ Notice (Operating and Storage Conditions)

1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
2. Do not store in or near corrosive gases.
3. Use within six months after delivery.
4. Open the package just before using.
5. Do not store under direct sunlight.
6. If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.

The trimmer potentiometer should not be used under the following environmental conditions:

- (1) Corrosive gaseous atmosphere
(Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
(Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

■ Notice (Rating)

1. When using with partial load (rheostat), minimize the power depending on the resistance value.
2. The maximum input voltage to a trimmer potentiometer should not exceed $(P \cdot R)^{1/2}$ or the maximum operating voltage, whichever is smaller.
3. If the trimmer potentiometer is used in DC and high humidity conditions, please connect wiper (#2) for plus and resistive element (#1 or #3) for minus.

■ Notice (Soldering and Mounting)

1. Soldering

(1) Soldering conditions

Refer to the temperature profile.

If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.

Do not use flow soldering method (dipping).

If you use the flow soldering method, the trimmer potentiometer may not function.

- ##### (2) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.

- ##### (3) Apply the appropriate amount of solder paste. The thickness of solder paste should be printed from 100 micro m to 150 micro m and the dimension of land pattern used should be Murata's standard land pattern at reflow soldering. Insufficient amounts of solder can lead to insufficient soldering strength on PCB.

Excessive amounts of solder may cause bridging between the terminals.

- ##### (4) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged. (PVZ Series only)

2. Mounting

- (1) Do not apply excessive force, preferably 4.9N max. (Ref. 500gf) when the trimmer potentiometer is mounted to the PCB.
- (2) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.
- (3) In chip placers, the recommended size of the cylindrical pick-up nozzle should be outer dimension 2.5-2.8mm dia. and inner dimension 2mm dia.

3. Cleaning

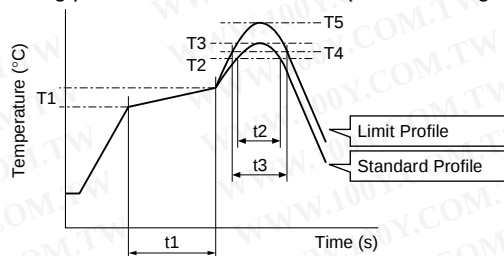
- (1) In case there is flux on the resistive element, clean sufficiently with cleaning solvents and completely remove all residual flux.
- (2) Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please evaluate performance with your product.

PVZ3 Series Notice

■ Soldering Profile

● Reflow Soldering Profile

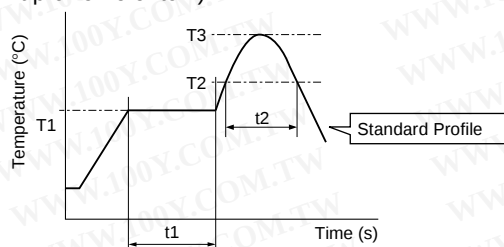
1. Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu)



Series	Standard Profile						Limit Profile					
	Pre-heating		Heating		Peak Temperature (T3)	Cycle of Reflow	Pre-heating		Heating		Peak Temperature (T5)	Cycle of Reflow
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)			Temp. (T1)	Time (t1)	Temp. (T4)	Time (t3)		
	°C	sec.	°C	sec.	°C	Time	°C	sec.	°C	sec.	°C	Time
PVZ3xxxxCxx	150 to 180	60 to 120	220	30 to 60	245±3	2	150 to 180	60 to 120	220	30 to 60	260	2
PVZ3GxxxFxx	150 to 180	60 to 120	220	30 to 60	245±3	2	150 to 180	60 to 120	220	30 to 60	260	2
PVZ3xxxxExx	150 to 180	60 to 120	220	30 to 60	245±3	2	150 to 180	60 to 120	220	30 to 60	260	2

2. Soldering profile for Eutectic solder (63Sn/37Pb)

(Limit profile: refer to 1)



Series	Standard Profile					
	Pre-heating		Heating		Peak Temperature (T3)	Cycle of Reflow
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)		
	°C	sec.	°C	sec.	°C	Time
PVZ3xxxxCxx PVZ3GxxxFxx PVZ3xxxxExx	150	60 to 120	183	30	230 max.	1

● Soldering Iron

Series	Standard Condition			
	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Solder Iron
	°C	sec.	W	Time
PVZ3xxxxCxx PVZ3GxxxFxx PVZ3xxxxExx	350±10	3 max.	30 max.	1

■ Notice (Handling)

1. Use suitable screwdrivers that fit comfortably in driver slot. We recommend the screwdrivers below.

* Recommended screwdriver for manual adjustment

>VESSEL MFG.: NO.9000+1.7x30

(Murata P/N: KMDR080)

* Recommended screwdriver for automatic adjustment

>TORAY MFG.: JB-2225 (Murata P/N: KMBT070)

2. Don't apply more than 4.9N (Ref.; 500gf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.

3. Please use within the effective rotational angle.

Do not have a mechanical stop for over rotation.

In cases out of effective rotational angle, the trimmer potentiometer may not function.

4. When using a lock paint to fix slot position or cover the rotor, please evaluate performance by your product. Lock paint may cause corrosion or electrical contact problems.

■ Notice (Other)

1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.

2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

Trimmer Potentiometers

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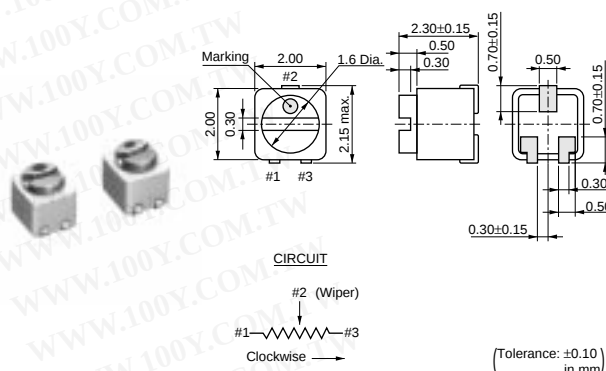
SMD Sealed Type 2mm Size PVF2 Series

■ Features

1. Ultra-compact size of "2x2x2.3mm"
2. A sealed structure prevents liquids (water, cleaning liquid, sweat, etc.) from entering.
3. A rotation service life of 100 cycles is guaranteed.
4. Can be automatically mounted using a chip placer, as well as mounted using reflow soldering.

■ Applications

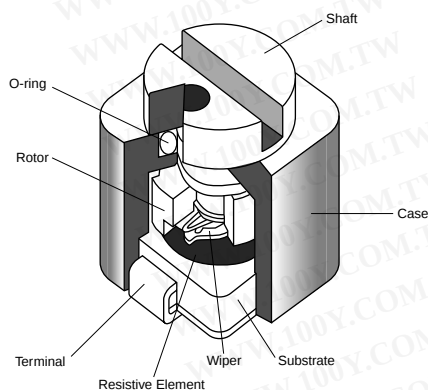
1. Hearing aids
2. Ultra-compact sensors or the like
3. Applications requiring ultra-compactness, and a sealed structure



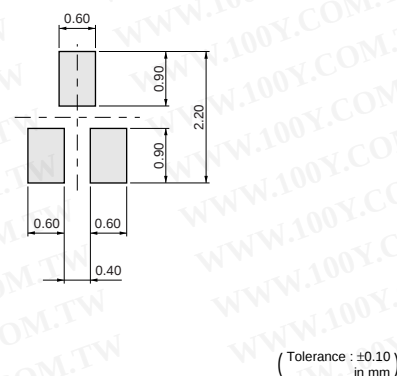
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVF2A501A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	500ohm ±30%	±500
PVF2A102A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	1k ohm ±30%	±500
PVF2A202A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	2k ohm ±30%	±500
PVF2A502A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	5k ohm ±30%	±500
PVF2A103A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	10k ohm ±30%	±500
PVF2A203A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	20k ohm ±30%	±500
PVF2A503A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	50k ohm ±30%	±500
PVF2A104A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	100k ohm ±30%	±500
PVF2A204A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	200k ohm ±30%	±500
PVF2A504A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	500k ohm ±30%	±500
PVF2A105A11	0.001(50°C)	Reflow/Soldering Iron	1(210°±10°)	1M ohm ±30%	±500

Operating Temperature Range: -25 to 60 °C

■ Construction



■ Standard Land Pattern



■ Characteristics

Temperature Cycle	ΔTR : ±5%
Humidity	ΔTR : ±15, -2%
Vibration	ΔV.S.S. : ±5%
Shock (100G)	ΔV.S.S. : ±5%
Temperature Load Life	ΔTR : +2, -10%
Low Temperature Exposure	ΔTR : ±3%
Rotational Life	ΔTR : ±10% (100 cycles)

ΔTR : Total Resistance Change
ΔV.S.S.: Voltage Setting Stability

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PVF2 Series Notice

■ Notice (Operating and Storage Conditions)

1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
2. Do not store in or near corrosive gases.
3. Use within six months after delivery.
4. Open the package just before using.
5. Do not store under direct sunlight.
6. If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.

The trimmer potentiometer should not be used under the following environmental conditions:

- (1) Corrosive gaseous atmosphere
(Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
(Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

■ Notice (Rating)

1. When using with partial load (rheostat), minimize the power depending on the resistance value.
2. The maximum input voltage to a trimmer potentiometer should not exceed $(P \cdot R)^{1/2}$ or the maximum operating voltage, whichever is smaller.
3. If the trimmer potentiometer is used in DC and high humidity conditions, please connect wiper (#2) for plus and resistive element (#1 or #3) for minus.

■ Notice (Soldering and Mounting)

1. Soldering

(1) Soldering condition

Refer to the temperature profile.

If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.

- (2) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
- (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
- (4) Cannot be soldered using the flow soldering method. If you use the flow soldering method, the trimmer potentiometer may not function.

2. Mounting

- (1) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
- (2) Do not apply excessive force (preferably 4.9N (Ref.; 500gf) max.), when the trimmer potentiometer is mounted to the PCB.
- (3) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.

3. Cleaning

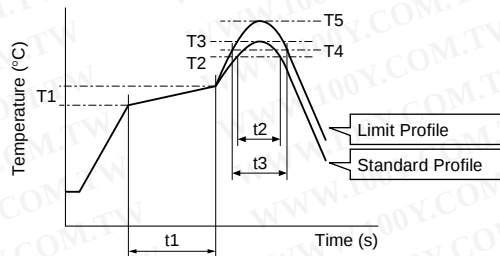
- (1) Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.

PVF2 Series Notice

■ Soldering Profile

● Reflow Soldering Profile

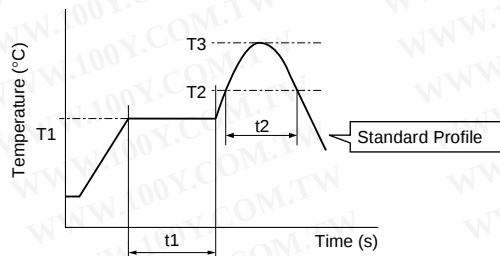
1. Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu)



Series	Standard Profile						Limit Profile					
	Pre-heating		Heating		Peak Temperature (T3)	Cycle of Reflow	Pre-heating		Heating		Peak Temperature (T5)	Cycle of Reflow
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)			Temp. (T1)	Time (t1)	Temp. (T4)	Time (t3)		
	°C	sec.	°C	sec.	°C	Time	°C	sec.	°C	sec.	°C	Time
PVF2	150 to 180	60 to 120	200	30	230 max.	1	150 to 180	60 to 120	200	30	230 max.	1

2. Soldering profile for Eutectic solder (63Sn/37Pb)

(Limit profile: refer to 1)



Series	Standard Profile					
	Pre-heating		Heating		Peak Temperature (T3)	Cycle of Reflow
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)		
	°C	sec.	°C	sec.	°C	Time
PVF2	150	60 to 120	183	30	230 max.	1

● Soldering Iron

Series	Standard Condition			
	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Soldering Iron
	°C	sec.	W	Time
PVF2	260	3 max.	30 max.	1

■ Notice (Handling)

1. Use suitable screwdrivers that fit comfortably in driver slot.
2. Do not apply more than 4.9N (Ref. 500gf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.
3. The rotational torque at the position of the adjustment range should not exceed the stop strength.
4. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series").

■ Notice (Other)

1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

Trimmer Potentiometers

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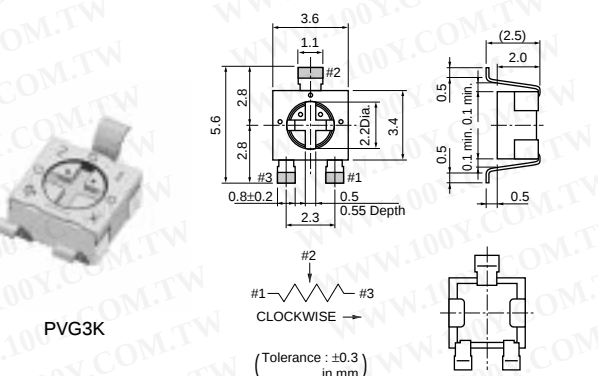
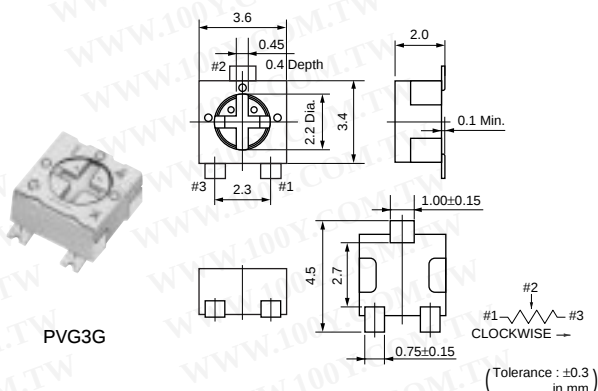
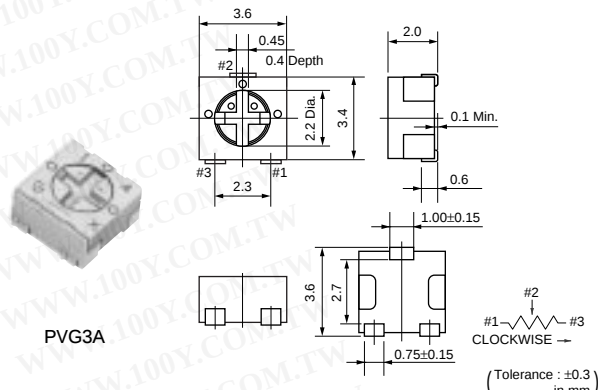
SMD Sealed Type 3mm Size PVG3 Series

■ Features

1. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
2. Driver plate with cross-slot is suitable for automatic adjustment.
3. Rotor with large diameter and deep groove improves driver insertion.
4. J-hook, Gull wing terminal shape, rear and through hole terminal shape.
5. 3mm and 4mm land pattern can be used without change. (Gull wing is suitable for 4mm size land pattern.)
6. Heat resistance performance enables high temperature peak re-flow soldering.

■ Applications

1. Small sensors
2. Optical Transceiver Module
3. Copier
4. Printer
5. Compact Power Supply
6. Wireless Radio module



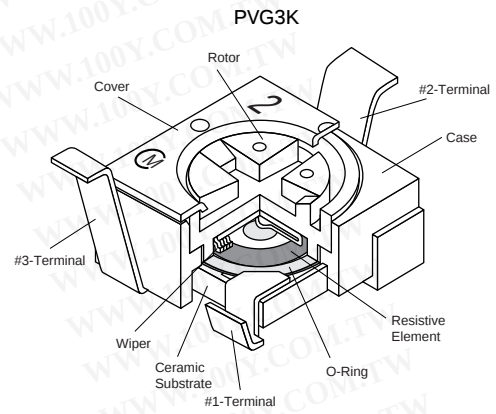
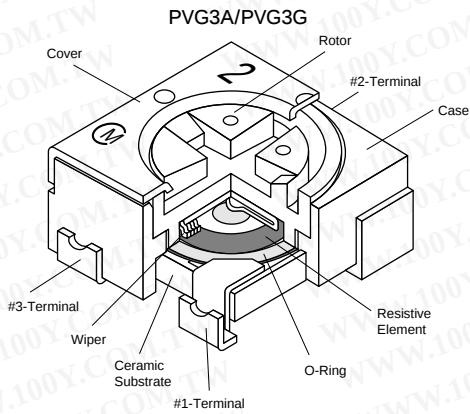
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVG3□100C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	10ohm ±20%	±150
PVG3□200C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10)	20ohm ±20%	±150
PVG3□500C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	50ohm ±20%	±150
PVG3□101C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	100ohm ±20%	±150
PVG3□201C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	200ohm ±20%	±150
PVG3□501C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	500ohm ±20%	±150
PVG3□102C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	1k ohm ±20%	±150
PVG3□202C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	2k ohm ±20%	±150
PVG3□502C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	5k ohm ±20%	±150
PVG3□103C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	10k ohm ±20%	±150
PVG3□203C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	20k ohm ±20%	±150
PVG3□503C01	0.25(70°C)	Reflow/Soldering Iron	1(210°±10°)	50k ohm ±20%	±150

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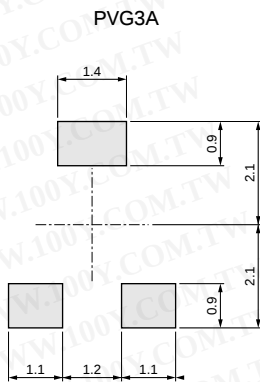


Operating Temperature Range: -55 to 125 °C

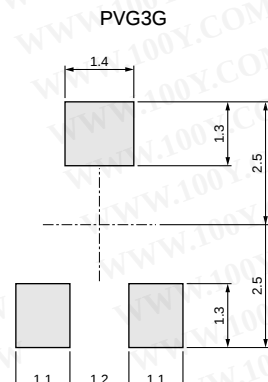
■ Construction



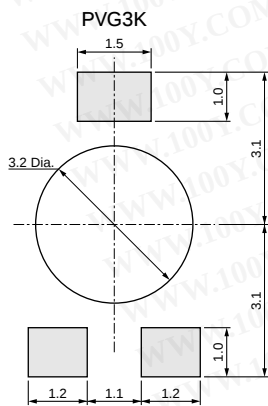
■ Standard Land Pattern



(Tolerance : ± 0.1)
in mm)



(Tolerance : ± 0.1)
in mm)



(Tolerance : ± 0.1)
in mm)

Continued on the following page. 

 Continued from the preceding page.

■ Characteristics

Temperature Cycle	ΔTR : ±2% ΔV.S.S.: ±1%
Humidity	ΔTR : ±2% ΔV.S.S.: ±1% IR : 10M ohm min.
Vibration (20G)	ΔTR : ±1% ΔV.S.S.: ±1%
Shock (100G)	ΔTR : ±1% ΔV.S.S.: ±1%
Temperature Load Life	ΔTR : ±3% or 3 ohm max., whichever is greater ΔV.S.S.: ±1%
Low Temperature Exposure	ΔTR : ±2% ΔV.S.S.: ±2%
High Temperature Exposure	ΔTR : ±3% ΔV.S.S.: ±2%
Rotational Life	ΔTR : R≤100 kohm ∴ ±3% or 2 ohm max., whichever is greater R>100 kohm ∴ +0/-10% (50 cycles)

ΔTR : Total Resistance Change
ΔV.S.S.: Voltage Setting Stability
IR : Insulation Resistance
R : Standard Total Resistance

PVG3 Series Notice

■ Notice (Operating and Storage Conditions)

1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
2. Do not store in or near corrosive gases.
3. Use within six months after delivery.
4. Open the package just before using.
5. Do not store under direct sunlight.
6. If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.
The trimmer potentiometer should not be used under the following environmental conditions:

- (1) Corrosive gaseous atmosphere
(Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
(Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

■ Notice (Rating)

1. When using with partial load (rheostat), minimize the power depending on the resistance value.
2. The maximum input voltage to a trimmer potentiometer should not exceed $(P \cdot R)^{1/2}$ or the maximum operating voltage, whichever is smaller.

■ Notice (Soldering and Mounting)

1. Soldering

(1) Soldering conditions

Refer to the temperature profile.

If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.

(2) Cannot be soldered using the flow soldering method. If you use the flow soldering method, the trimmer potentiometer may not function.

(3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.

(4) Apply the appropriate amount of solder paste. If the amount of solder paste applied to the land is insufficient, the required adhesive strength cannot be obtained. If an excessive amount of solder paste is applied, solder bridging or flux overflow to the resistive element surface can occur.

2. Mounting

(1) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.

(2) Do not apply excessive force, preferably 4.9N max. (Ref. 500gf) when the trimmer potentiometer is mounted to the PCB.

(3) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.

(4) In chip placers, the size of the cylindrical pick-up nozzle should be outer dimension 2.5-3.0mm dia. and inner dimension 2.0-2.5mm dia.

3. Cleaning

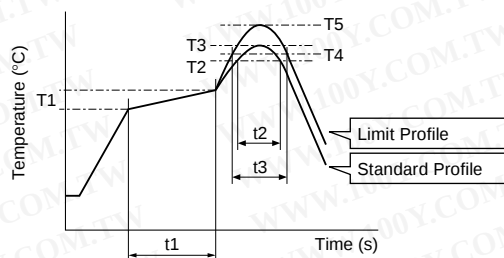
Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.

PVG3 Series Notice

■ Soldering Profile

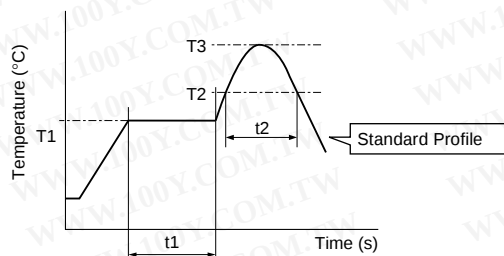
● Reflow Soldering Profile

1. Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu)



Series	Standard Profile						Limit Profile					
	Pre-heating		Heating		Peak Temperature (T3)	Cycle of Reflow	Pre-heating		Heating		Peak Temperature (T5)	Cycle of Reflow
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)			Temp. (T1)	Time (t1)	Temp. (T4)	Time (t3)		
	°C	sec.	°C	sec.	°C	Time	°C	sec.	°C	sec.	°C	Time
PVG3	150 to 180	60 to 120	220	30 to 60	245±3	1	150 to 180	60 to 120	230	30 to 50	260 +5/-0	2

2. Soldering profile for Eutectic solder (63Sn/37Pb) (Limit profile: refer to 1)



Series	Standard Profile					
	Pre-heating		Heating		Peak Temperature (T3)	Cycle of Reflow
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)		
	°C	sec.	°C	sec.	°C	Time
PVG3	150	60 to 120	183	30	230	1

● Soldering Iron

Series	Standard Condition			
	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Soldering Iron
	°C	sec.	W	Time
PVG3	350±10	3 max.	30 max.	1

■ Notice (Handling)

1. Use suitable screwdrivers that fit comfortably in driver slot.

* Recommended screwdriver for manual adjustment
TORAY INDUSTRIES, INC.: SA-2225
(Murata P/N: KMDR070)

* Recommended screwdriver bit for automatic adjustment
TORAY INDUSTRIES, INC.: JB-2225
(Murata P/N: KMBT070)

We can supply the screwdrivers above.

If you place order, please specify the Murata P/N.

2. Do not apply more than 9.8N (Ref. 1kgf) of twist and stress after mounting onto PCB to prevent contact intermittence.

3. When adjusting with an adjustment tool, the applied force to the adjustment screw should not exceed 4.9N (Ref. 500gf). If excessive force is applied, the trimmer potentiometer may not function due to damage.

4. The rotational torque at the position of the adjustment range should not exceed the stop strength.

5. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series") and evaluate performance with your product. Lock paint may cause corrosion or electrical contact problems.

■ Notice (Other)

1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.

2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

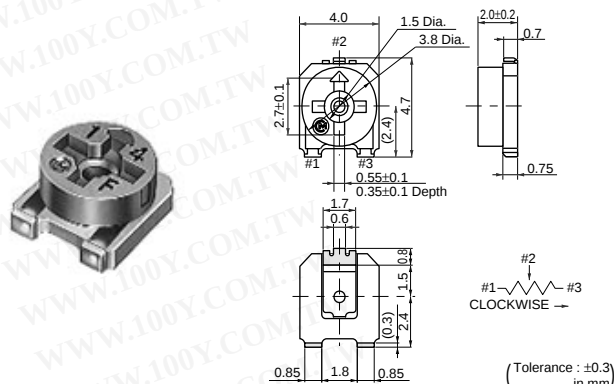
Trimmer Potentiometers

muRata

SMD Sealed Type 4mm Size PVM4 Series

■ Features

1. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
2. Available for flow and reflow soldering method while maintaining unique sealed construction.
3. Simple construction by 3-piece parts achieves high reliability.
4. Large diameter slot of rotor improves driver insertion.
5. Available for cleaning after soldering
6. High grade version is available (PVM4AxxxD01).



■ Applications

1. Security
2. OA, FA equipments
3. Measuring equipments
4. Professional cameras
5. Encoders
6. Sensors

Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVM4A101C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	100ohm ±25%	±250
PVM4A201C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	200ohm ±25%	±250
PVM4A301C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	300ohm ±25%	±250
PVM4A501C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	500ohm ±25%	±250
PVM4A102C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	1k ohm ±25%	±250
PVM4A202C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	2k ohm ±25%	±250
PVM4A302C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	3k ohm ±25%	±250
PVM4A502C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	5k ohm ±25%	±250
PVM4A103C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	10k ohm ±25%	±250
PVM4A203C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	20k ohm ±25%	±250
PVM4A303C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	30k ohm ±25%	±250
PVM4A503C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	50k ohm ±25%	±250
PVM4A104C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	100k ohm ±25%	±250
PVM4A204C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	200k ohm ±25%	±250
PVM4A304C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	300k ohm ±25%	±250
PVM4A504C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	500k ohm ±25%	±250
PVM4A105C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	1M ohm ±25%	±250
PVM4A205C01	0.1(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	2M ohm ±25%	±250
PVM4A101D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	100ohm ±20%	±100
PVM4A201D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	200ohm ±20%	±100
PVM4A301D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	300ohm ±20%	±100
PVM4A501D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	500ohm ±20%	±100
PVM4A102D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	1k ohm ±20%	±200
PVM4A202D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	2k ohm ±20%	±200
PVM4A302D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	3k ohm ±20%	±200
PVM4A502D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	5k ohm ±20%	±200
PVM4A103D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	10k ohm ±20%	±150
PVM4A203D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	20k ohm ±20%	±150
PVM4A303D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	30k ohm ±20%	±150
PVM4A503D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	50k ohm ±20%	±150
PVM4A104D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	100k ohm ±20%	±150
PVM4A204D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	200k ohm ±20%	±150
PVM4A304D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	300k ohm ±20%	±150

Continued on the following page.

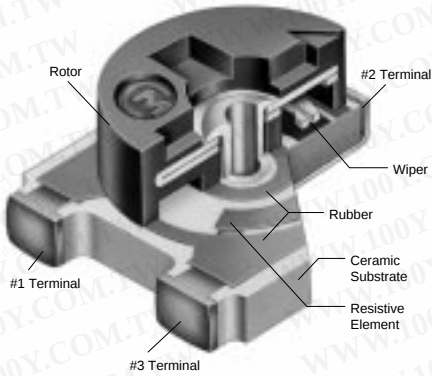
muRata

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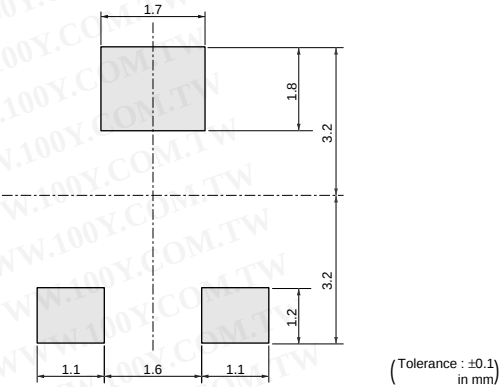
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVM4A504D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	500k ohm ±20%	±150
PVM4A105D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	1M ohm ±20%	±150
PVM4A205D01	0.25(70°C)	Flow/Reflow/Soldering Iron	1(240°±10°)	2M ohm ±20%	±150

Operating Temperature Range: -55 to 125 °C
The last three digits express the individual specification codes. C01 for standard type and D01 for high-liability type.

■ Construction



■ Standard Land Pattern



■ Characteristics

Item	PVM4A□□□C01	PVM4A□□□D01
Humidity Exposure	Res. Change: ±3%	Res. Change: ±2%
High Temperature Exposure	Res. Change: ±3%	Res. Change: ±2%
Humidity Load Life	Res. Change: ±3%	Res. Change: ±3%
Temperature Load Life	Res. Change: ±3%	Res. Change: ±3%
Temperature Cycle	Res. Change: ±3%	Res. Change: ±2%
Rotational Life	Res. Change: ±10% (20 cycles)	Res. Change: ±5% (100 cycles)

PVM4 Series Notice

■ Notice (Operating and Storage Conditions)

1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
2. Do not store in or near corrosive gases.
3. Use within six months after delivery.
4. Open the package just before using.
5. Do not store under direct sunlight.
6. If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.
The trimmer potentiometer should not be used under the following environmental conditions:

- (1) Corrosive gaseous atmosphere
(Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
(Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

■ Notice (Rating)

1. When using with partial load (rheostat), minimize the power depending on the resistance value.
2. The maximum input voltage to a trimmer potentiometer should not exceed $(P \cdot R)^{1/2}$ or the maximum operating voltage, whichever is smaller.

■ Notice (Soldering and Mounting)

1. Soldering
 - (1) Can be soldered by reflow soldering method, flow soldering method, and soldering iron.
 - (2) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
 - (3) Soldering condition
Refer to the temperature profile.
If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.
 - (4) Apply the appropriate amount of solder paste.
The thickness of solder paste should be printed from 100 micro m to 150 micro m and the dimension of land pattern used should be Murata's standard land pattern at reflow soldering. Insufficient amounts of solder can lead to insufficient soldering strength on PCB. Excessive amounts of solder may cause bridging between the terminals.

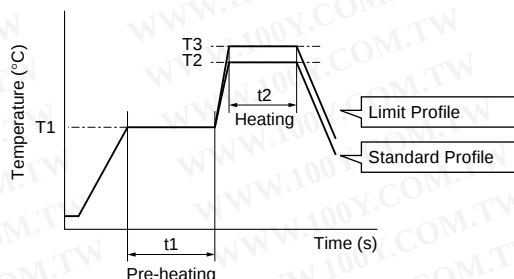
- (5) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
2. Mounting
 - (1) Do not apply excessive force, preferably 9.8N max. (Ref. 1kgf) when the trimmer potentiometer is mounted to the PCB.
 - (2) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.
 - (3) In chip placers, the recommended size of the cylindrical pick-up nozzle should be outer dimension 4.0mm dia. and inner dimension 2.0mm dia.
3. Cleaning
Isopropyl alcohol and Ethyl alcohol are available materials for cleaning.
For other materials, please consult with a Murata factory representative prior to using.

PVM4 Series Notice

■ Soldering Profile

● Flow Soldering Profile

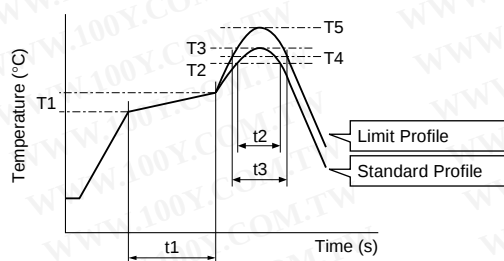
Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu), Eutectic solder (63Sn/37Pb)



Series	Standard Profile					Limit Profile				
	Pre-heating		Heating		Cycle of Flow	Pre-heating		Heating		Cycle of Flow
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)		Temp. (T1)	Time (t1)	Temp. (T3)	Time (t2)	
	°C	sec.	°C	sec.	Time	°C	sec.	°C	sec.	Time
PVM4	150	60 to 120	250	5 max.	1	150	60 to 120	265±3	5 max.	2

● Reflow Soldering Profile

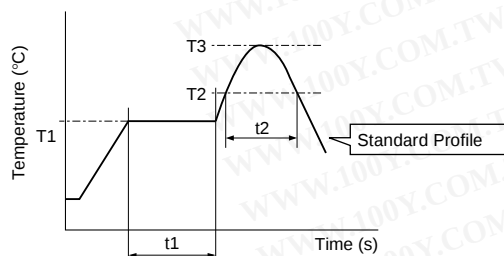
1. Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu)



Series	Standard Profile						Limit Profile					
	Pre-heating		Heating		Peak Temperature (T3)	Cycle of Reflow	Pre-heating		Heating		Peak Temperature (T5)	Cycle of Reflow
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)			Temp. (T1)	Time (t1)	Temp. (T4)	Time (t3)		
	°C	sec.	°C	sec.	°C	Time	°C	sec.	°C	sec.	°C	Time
PVM4	150 to 180	60 to 120	220	30 to 60	245±3	2	150 to 180	60 to 120	230	30 to 50	260 +5/-0	2

2. Soldering profile for Eutectic solder (63Sn/37Pb)

(Limit profile: refer to 1)



Series	Standard Profile				
	Pre-heating		Heating		Peak Temperature (T3)
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)	
	°C	sec.	°C	sec.	°C
PVM4	150	60 to 120	183	30	230

● Soldering Iron

Series	Standard Condition			
	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Soldering Iron
	°C	sec.	W	Time
PVM4	350±10	3 max.	30 max.	1

PVM4 Series Notice

■ Notice (Handling)

1. Use suitable screwdrivers that fit comfortably in driver slot. We recommend the screwdriver below.

* Recommended screwdriver for manual adjustment

VESSEL MFG.: NO. 9000-2.6x30

(Murata P/N: KMDR120)

We can supply the screwdrivers above.

If you place order, please specify the Murata P/N.

2. Do not apply more than 4.9N (Ref. 500gf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.

3. Please use within the effective rotational angle.

The potentiometer does not have a mechanical stop for over rotation. In cases out of effective rotational angle, the trimmer potentiometer may not function.

4. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series") and evaluate performance with your product. Lock paint may cause corrosion or electrical contact problems.

■ Notice (Other)

1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

Trimmer Potentiometers

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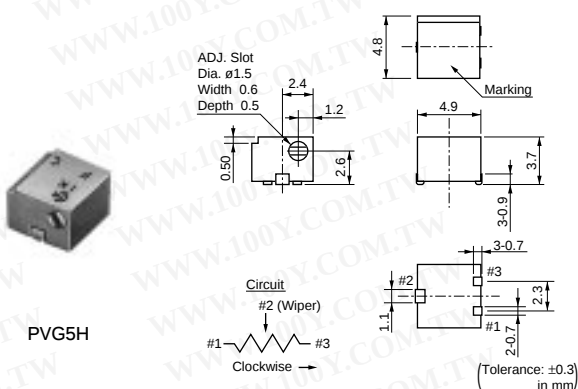
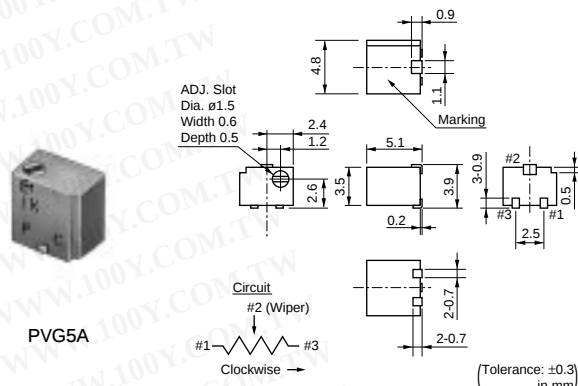
SMD Sealed Type Multi-turn PVG5 Series

■ Features

1. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
2. Available with reflow soldering method
3. Available for ultrasonic cleaning after soldering
4. Clutch mechanism prevents excessive wiper rotation.
5. Both Top and side adjustment directions
6. Ultra smaller volume (1/5-1/2) than leaded multi-turn potentiometer.

■ Applications

1. Measuring instruments
2. OA equipment
3. Medical equipment
4. Power supply
5. Sensors
6. Base station for cellular phone

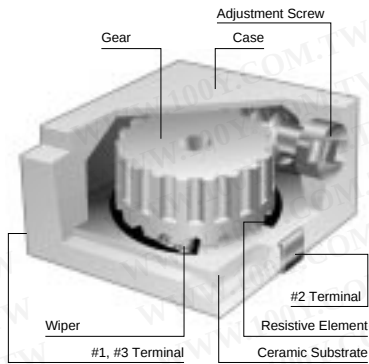


Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PVG5□100C03	0.25(70°C)	Reflow/Soldering Iron	11	10ohm ±10%	±150
PVG5□200C03	0.25(70°C)	Reflow/Soldering Iron	11	20ohm ±10%	±150
PVG5□500C03	0.25(70°C)	Reflow/Soldering Iron	11	50ohm ±10%	±150
PVG5□101C03	0.25(70°C)	Reflow/Soldering Iron	11	100ohm ±10%	±150
PVG5□201C03	0.25(70°C)	Reflow/Soldering Iron	11	200ohm ±10%	±150
PVG5□501C03	0.25(70°C)	Reflow/Soldering Iron	11	500ohm ±10%	±150
PVG5□102C03	0.25(70°C)	Reflow/Soldering Iron	11	1k ohm ±10%	±150
PVG5□202C03	0.25(70°C)	Reflow/Soldering Iron	11	2k ohm ±10%	±150
PVG5□502C03	0.25(70°C)	Reflow/Soldering Iron	11	5k ohm ±10%	±150
PVG5□103C03	0.25(70°C)	Reflow/Soldering Iron	11	10k ohm ±10%	±150
PVG5□203C03	0.25(70°C)	Reflow/Soldering Iron	11	20k ohm ±10%	±150
PVG5□503C03	0.25(70°C)	Reflow/Soldering Iron	11	50k ohm ±10%	±150
PVG5□104C03	0.25(70°C)	Reflow/Soldering Iron	11	100k ohm ±10%	±150
PVG5□204C03	0.25(70°C)	Reflow/Soldering Iron	11	200k ohm ±10%	±150
PVG5□504C03	0.25(70°C)	Reflow/Soldering Iron	11	500k ohm ±10%	±150
PVG5□105C03	0.25(70°C)	Reflow/Soldering Iron	11	1M ohm ±10%	±150
PVG5□205C03	0.25(70°C)	Reflow/Soldering Iron	11	2M ohm ±10%	±150

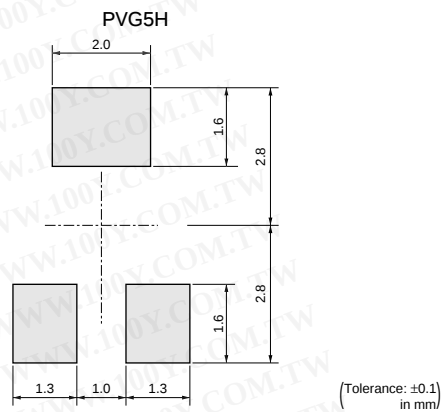
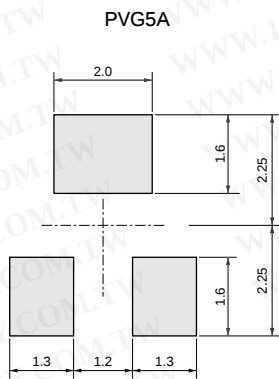
Operating Temperature Range: -55 to 125 °C

The blank column is filled with the code of adjustment direction A (top) or H (side).

Construction



Standard Land Pattern



Characteristics

Temperature Cycle	ΔTR : $\pm 2\%$ $\Delta V.S.S.$: $\pm 1\%$
Humidity	ΔTR : $\pm 2\%$ IR : 10M ohm min.
Vibration (20G)	ΔTR : $\pm 1\%$ $\Delta V.S.S.$: $\pm 1\%$
Shock (100G)	ΔTR : $\pm 1\%$ $\Delta V.S.S.$: $\pm 1\%$
Temperature Load Life	ΔTR : $\pm 3\%$ or 3 ohm max., whichever is greater $\Delta V.S.S.$: $\pm 1\%$
Low Temperature Exposure	ΔTR : $\pm 1\%$ $\Delta V.S.S.$: $\pm 1\%$
High Temperature Exposure	ΔTR : $\pm 2\%$ $\Delta V.S.S.$: $\pm 1\%$
Rotational Life	ΔTR : $\pm 3\%$ or 3 ohm max., whichever is greater (100 cycles)

ΔTR : Total Resistance Change
 $\Delta V.S.S.$: Voltage Setting Stability
IR : Insulation Resistance

PVG5 Series Notice

■ Notice (Operating and Storage Conditions)

1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
2. Do not store in or near corrosive gases.
3. Use within six months after delivery.
4. Open the package just before using.
5. Do not store under direct sunlight.
6. If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.
The trimmer potentiometer should not be used under the following environmental conditions:

- (1) Corrosive gaseous atmosphere
(Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
(Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

■ Notice (Rating)

1. When using with partial load (rheostat), minimize the power depending on the resistance value.
2. The maximum input voltage to a trimmer potentiometer should not exceed $(P \cdot R)^{1/2}$ or the maximum operating voltage, whichever is smaller.

■ Notice (Soldering and Mounting)

1. Soldering

- (1) Soldering condition
Refer to the temperature profile.
If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer capacitor may deviate from the specified characteristics.
- (2) Cannot be soldered using the flow soldering method. If you use the flow soldering method, the trimmer potentiometer may not function.
- (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
- (4) Insufficient amounts of solder can lead to insufficient soldering strength on PCB.
Excessive amounts of solder may cause bridging between the terminals.

2. Mounting

- (1) Use our standard land dimension. Excessive land area causes displacement due to the effect of the surface tension of the solder. Insufficient land area leads to insufficient soldering strength of the chip.
- (2) Do not apply excessive force, preferably 9.8N max. (Ref. 1kgf) when the trimmer potentiometer is mounted to the PCB.
- (3) Do not warp and/or bend PC board to prevent trimmer potentiometer from breakage.
- (4) In chip placers, the recommended size of the cylindrical pick-up nozzle should be outer dimension 4.0mm dia. and inner dimension 2.0mm dia.

3. Cleaning

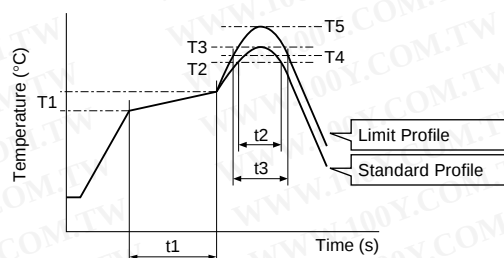
Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.

PVG5 Series Notice

■ Soldering Profile

● Reflow Soldering Profile

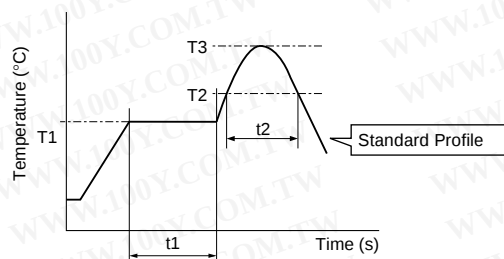
1. Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu)



Series	Standard Profile						Limit Profile					
	Pre-heating		Heating		Peak Temperature (T3)	Cycle of Reflow	Pre-heating		Heating		Peak Temperature (T5)	Cycle of Reflow
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)			Temp. (T1)	Time (t1)	Temp. (T4)	Time (t3)		
	°C	sec.	°C	sec.	°C	Time	°C	sec.	°C	sec.	°C	Time
PVG5	150 to 180	60 to 120	220	30 to 60	245±3	2	150 to 180	60 to 120	230	30 to 50	260 +5/-0	2

2. Soldering profile for Eutectic solder (63Sn/37Pb)

(Limit profile: refer to 1)



Series	Standard Profile					
	Pre-heating		Heating		Peak Temperature (T3)	Cycle of Reflow
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)		
	°C	sec.	°C	sec.	°C	Time
PVG5	150	60 to 120	183	30	230	1

● Soldering Iron

Series	Standard Condition			
	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Soldering Iron
	°C	sec.	W	Time
PVG5	350±10	3 max.	30 max.	1

■ Notice (Handling)

1. Use suitable screwdrivers that fit comfortably in driver slot. We recommend the screwdrivers below.

* Recommended screwdrivers for manual adjustment

<PVG5 series>

VESSEL MFG.: NO.9000-1.3x30

(Murata P/N: KMDR130)

We can supply the screwdrivers above.

If you place order, please specify Murata P/N.

2. Do not apply more than 9.8N (Ref. 1kgf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.

3. When adjusting with a screwdriver, do not apply excessive force, preferable 4.9N max. (Ref 500gf).

4. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series") and evaluate performance with your product. Lock paint may cause corrosion or electrical problems.

■ Notice (Other)

1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

Trimmer Potentiometers

muRata

Lead Sealed Type Single-turn PV32 Series

■ Features

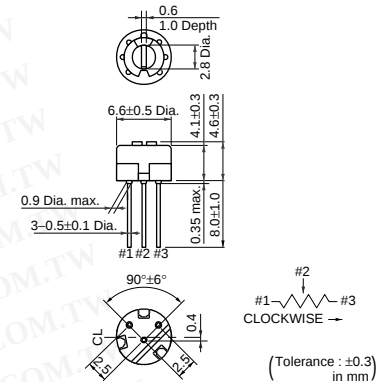
1. 6 standard terminal styles
2. Round shaped body enables smaller area mount than same 6mm square potentiometer.
3. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
4. Available for ultrasonic cleaning after soldering
5. Flammability: UL94V-0

■ Applications

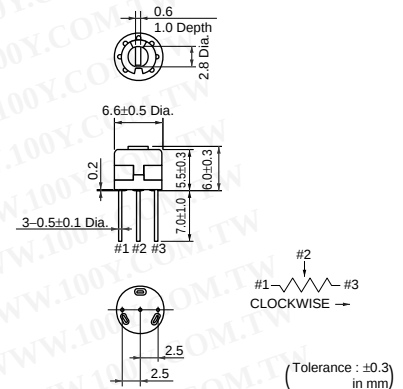
1. HDTVs
2. Professional cameras
3. CATV
4. FAX
5. Printers
6. Sensors
7. Power supply



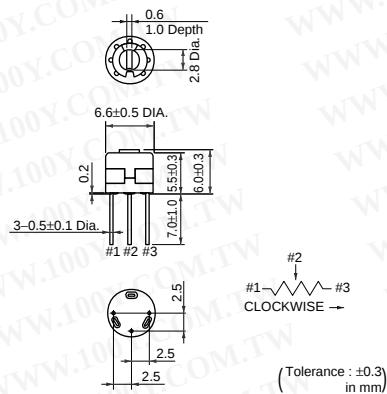
PV32H



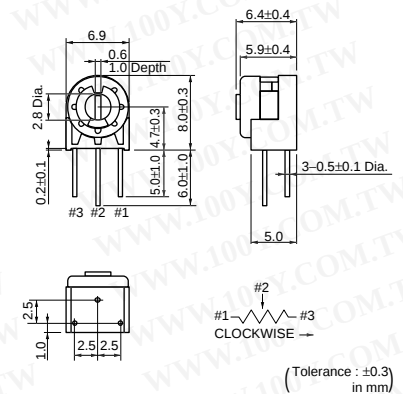
PV32R



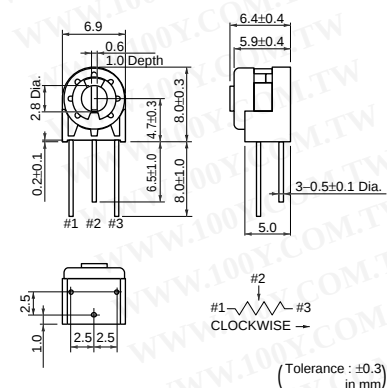
PV32P



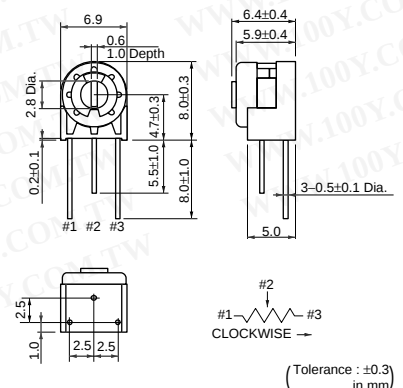
PV32N



PV32S



PV32T



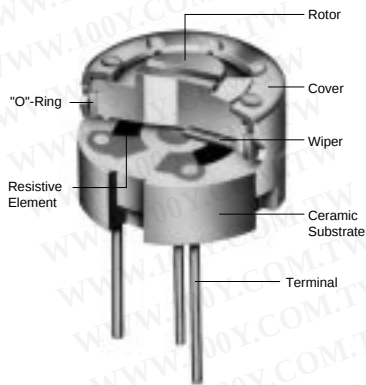
Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV32□100A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	10ohm ±20%	±100
PV32□200A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	20ohm ±20%	±100
PV32□250A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	25ohm ±20%	±100
PV32□500A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	50ohm ±20%	±100
PV32□101A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	100ohm ±20%	±100
PV32□201A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	200ohm ±20%	±100
PV32□251A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	250ohm ±20%	±100
PV32□501A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	500ohm ±20%	±100
PV32□102A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	1k ohm ±20%	±100
PV32□202A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	2k ohm ±20%	±100
PV32□252A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	2.5k ohm ±20%	±100
PV32□502A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	5k ohm ±20%	±100
PV32□103A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	10k ohm ±20%	±100
PV32□203A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	20k ohm ±20%	±100
PV32□253A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	25k ohm ±20%	±100
PV32□503A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	50k ohm ±20%	±100
PV32□104A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	100k ohm ±20%	±100
PV32□204A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	200k ohm ±20%	±100
PV32□254A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	250k ohm ±20%	±100
PV32□504A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	500k ohm ±20%	±100
PV32□105A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	1M ohm ±20%	±100
PV32□205A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	2M ohm ±20%	±100
PV32□505A01	0.5(70°C)	Flow/Soldering Iron	1(230°±5°)	5M ohm ±20%	±100

Operating Temperature Range: -55 to 125 °C

The blank column is filled with the code of adjustment direction and lead type (H, P, R, N, S and T).

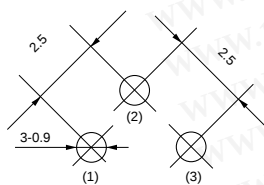
The order quantity should be an integral multiple of the "Minimum Quantity".

Construction



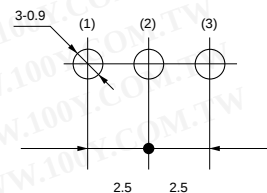
Standard Mounting Holes

PV32H



(Tolerance: ±0.1
in mm)

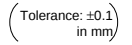
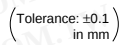
PV32R



(Tolerance: ±0.1
in mm)

Continued on the following page.

■ Standard Mounting Holes



(Tolerance: ± 0.1
in mm)

■ Characteristics

Temperature Cycle	ΔTR : $\pm 2\%$ $\Delta V.S.S.$: $\pm 1\%$
Humidity	ΔTR : $\pm 2\%$ IR : 100M ohm min.
Vibration (20G)	ΔTR : $\pm 1\%$ $\Delta V.S.S.$: $\pm 1\%$
Shock (100G)	ΔTR : $\pm 1\%$ $\Delta V.S.S.$: $\pm 1\%$
Temperature Load Life	ΔTR : $\pm 2\%$ $\Delta V.S.S.$: $\pm 2\%$
Low Temperature Exposure	ΔTR : $\pm 2\%$ $\Delta V.S.S.$: $\pm 1\%$
High Temperature Exposure	ΔTR : $\pm 2\%$ $\Delta V.S.S.$: $\pm 1\%$
Rotational Life	ΔTR : $\pm 4\%$ (200 cycles)

ΔTR : Total Resistance Change
 $\Delta V.S.S.$: Voltage Setting Stability
 IR : Insulation Resistance

PV32 Series Notice

■ Notice (Operating and Storage Conditions)

1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
2. Do not store in or near corrosive gases.
3. Use within six months after delivery.
4. Open the package just before using.
5. Do not store under direct sunlight.
6. If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.
The trimmer potentiometer should not be used under the following environmental conditions:

- (1) Corrosive gaseous atmosphere
(Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
(Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

■ Notice (Rating)

1. When using with partial load (rheostat), minimize the power depending on the resistance value.
2. The maximum input voltage to a trimmer potentiometer should not exceed $(P \cdot R)^{1/2}$ or the maximum operating voltage, whichever is smaller.

■ Notice (Soldering and Mounting)

1. Soldering

(1) Soldering condition

Refer to the temperature profile.

If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.

(2) To minimize mechanical stress when adjusting, the trimmer potentiometer should be mounted onto PCB without gap.

(3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.

2. Mounting

(1) Use PCB hole to meet the pin of the trimmer potentiometer. If the trimmer potentiometer installs into insufficient PCB hole, the trimmer potentiometer may be damaged by mechanical stress.

(2) Do not apply excessive force, preferably 9.8N max. (Ref. 1kgf) when the trimmer potentiometer is mounted to the PCB.

3. Cleaning

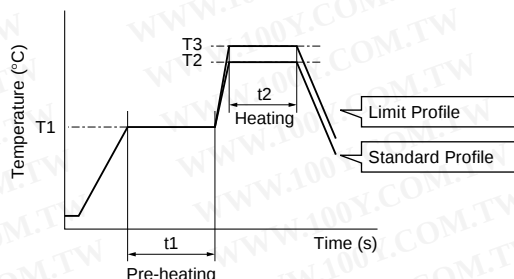
Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.

PV32 Series Notice

■ Soldering Profile

● Flow Soldering Profile

Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu), Eutectic solder (63Sn/37Pb)



Series	Standard Profile					Limit Profile				
	Pre-heating		Heating		Cycle of Flow	Pre-heating		Heating		Cycle of Flow
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)		Temp. (T1)	Time (t1)	Temp. (T3)	Time (t2)	
	°C	sec.	°C	sec.	Time	°C	sec.	°C	sec.	Time
PV32	150	60 to 120	250	5 max.	1	150	60 to 120	260	3 max.	1

● Soldering Iron

Series	Standard Condition			
	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Soldering Iron
	°C	sec.	W	Time
PV32	350±10	3 max.	30 max.	1

■ Notice (Handling)

- Use suitable screwdrivers that fit comfortably in driver slot. We recommend the screwdrivers below.
 * Recommended screwdriver for manual adjustment
 <PV32 series>
 ENGINEER INC.: DA-40
 (Murata P/N: KMDR180)
 We can supply the screwdrivers above.
 If you place an order, please specify the Murata P/N.
- Do not apply more than 9.8N (Ref. 1kgf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.
- When adjusting with an adjustment tool, the applied force to the adjustment screw should not exceed 4.9N (Ref. 500gf). If excessive force is applied, the trimmer potentiometer may not function due to damage.
- The rotational torque at the position of the adjustment range should not exceed the stop strength.
- When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series") and evaluate performance with your product. Lock paint may cause corrosion or electrical contact problems.

■ Notice (Other)

- Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

Trimmer Potentiometers

muRata

Lead Sealed Type Multi-turn PV12/PV37/PV36 Series

PV12 Series

■ Features

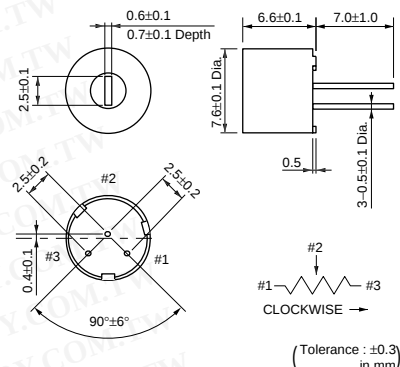
1. The unique inner gear system recognizes the position of the center of the shaft of the potentiometer.
2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
3. Available for ultrasonic cleaning after soldering
4. Clutch mechanism prevents excessive wiper rotation.

■ Applications

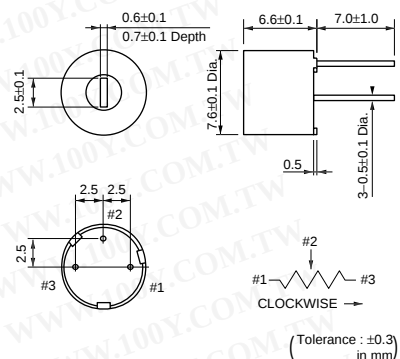
1. HDTVs
2. Professional cameras
3. CATV
4. FAX
5. Printers
6. Sensors
7. Switching power supplies



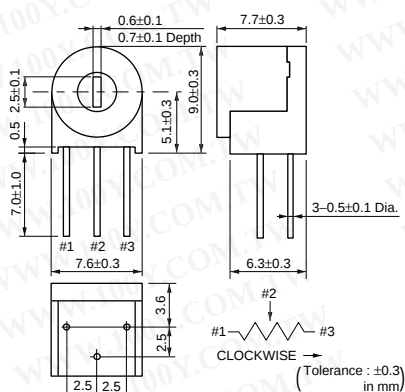
PV12H



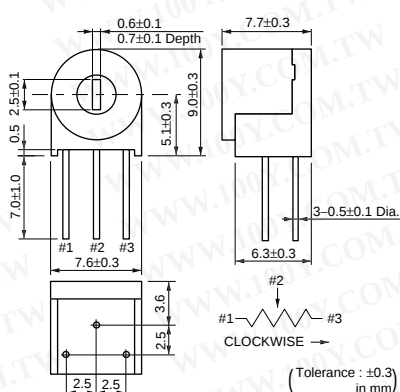
PV12P



PV12S



PV12T



Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV12□100A01	0.5(70°C)	Flow/Soldering Iron	4	10ohm ±10%	±100
PV12□200A01	0.5(70°C)	Flow/Soldering Iron	4	20ohm ±10%	±100
PV12□500A01	0.5(70°C)	Flow/Soldering Iron	4	50ohm ±10%	±100
PV12□101A01	0.5(70°C)	Flow/Soldering Iron	4	100ohm ±10%	±100
PV12□201A01	0.5(70°C)	Flow/Soldering Iron	4	200ohm ±10%	±100
PV12□501A01	0.5(70°C)	Flow/Soldering Iron	4	500ohm ±10%	±100
PV12□102A01	0.5(70°C)	Flow/Soldering Iron	4	1k ohm ±10%	±100
PV12□202A01	0.5(70°C)	Flow/Soldering Iron	4	2k ohm ±10%	±100
PV12□502A01	0.5(70°C)	Flow/Soldering Iron	4	5k ohm ±10%	±100
PV12□103A01	0.5(70°C)	Flow/Soldering Iron	4	10k ohm ±10%	±100

Continued on the following page.

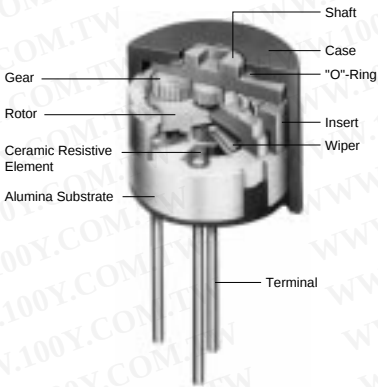
muRata

Continued from the preceding page.

Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV12□203A01	0.5(70°C)	Flow/Soldering Iron	4	20k ohm ±10%	±100
PV12□503A01	0.5(70°C)	Flow/Soldering Iron	4	50k ohm ±10%	±100
PV12□104A01	0.5(70°C)	Flow/Soldering Iron	4	100k ohm ±10%	±100
PV12□204A01	0.5(70°C)	Flow/Soldering Iron	4	200k ohm ±10%	±100
PV12□504A01	0.5(70°C)	Flow/Soldering Iron	4	500k ohm ±10%	±100
PV12□105A01	0.5(70°C)	Flow/Soldering Iron	4	1M ohm ±10%	±100
PV12□205A01	0.5(70°C)	Flow/Soldering Iron	4	2M ohm ±10%	±100

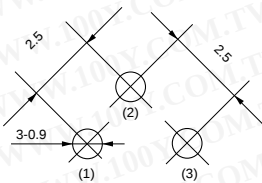
Operating Temperature Range: -55 to 125 °C
 The blank column is filled with the code of adjustment direction and lead type (H, P, T and S).
 The order quantity should be an integral multiple of the "Minimum Quantity".

Construction



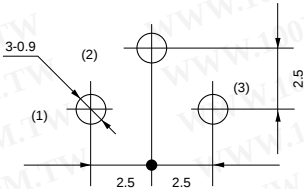
Standard Mounting Holes

PV12H



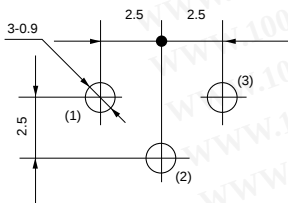
(Tolerance: ±0.1 in mm)

PV12P/PV12S



(Tolerance: ±0.1 in mm)

PV12T



(Tolerance: ±0.1 in mm)

Temperature Cycle	$\Delta TR \quad : \pm 2\%$ $\Delta V.S.S.: \pm 1\%$
Humidity	$\Delta TR \quad : \pm 2\%$ $IR \quad : 100M \text{ ohm min.}$
Vibration (20G)	$\Delta TR \quad : \pm 1\%$ $\Delta V.S.S.: \pm 1\%$
Shock (100G)	$\Delta TR \quad : \pm 1\%$ $\Delta V.S.S.: \pm 1\%$
Temperature Load Life	$\Delta TR \quad : \pm 3\%$ $\Delta V.S.S.: \pm 2\%$
Low Temperature Exposure	$\Delta TR \quad : \pm 3\%$ $\Delta V.S.S.: \pm 1.5\%$
High Temperature Exposure	$\Delta TR \quad : \pm 3\%$ $\Delta V.S.S.: \pm 1.5\%$
Rotational Life	$\Delta TR \quad : \pm 3\% (200 \text{ cycles})$

8

PV37 Series

■ Features

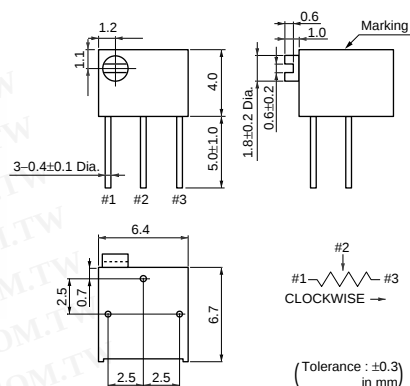
1. Smaller volume (about one-third) than 25-turns potentiometer
2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
3. Available for ultrasonic cleaning after soldering
4. Clutch mechanism prevents excessive wiper rotation.
5. 5 standard terminal styles
6. Both top and side adjustment directions

■ Applications

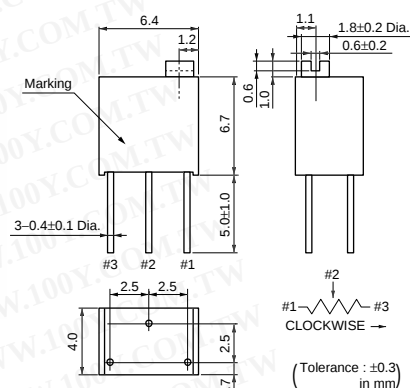
1. Measuring instruments
2. OA equipment
3. Medical equipment
4. Power supply
5. Base station for cellular phone



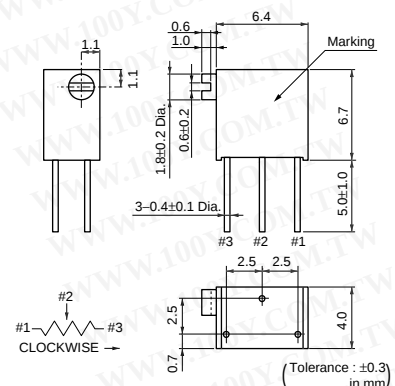
PV37P



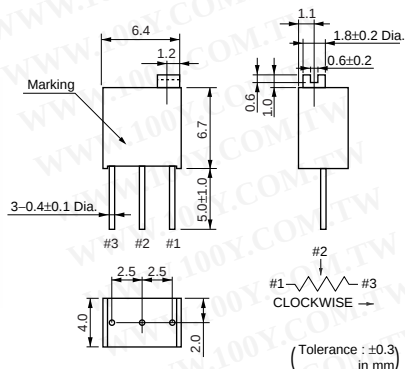
PV37W



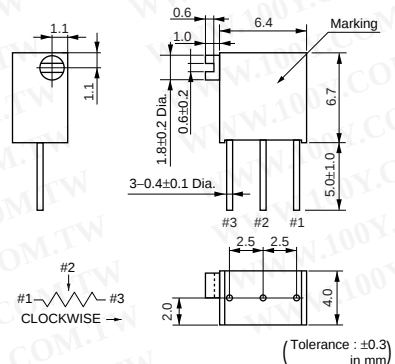
PV37X



PV37Y



PV37Z



Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV37□100C01	0.25(85°C)	Flow/Soldering Iron	12	10ohm $\pm 10\%$	± 150
PV37□200C01	0.25(85°C)	Flow/Soldering Iron	12	20ohm $\pm 10\%$	± 150
PV37□500C01	0.25(85°C)	Flow/Soldering Iron	12	50ohm $\pm 10\%$	± 150

Continued on the following page.

Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV37□101C01	0.25(85°C)	Flow/Soldering Iron	12	100ohm ±10%	±150
PV37□201C01	0.25(85°C)	Flow/Soldering Iron	12	200ohm ±10%	±150
PV37□501C01	0.25(85°C)	Flow/Soldering Iron	12	500ohm ±10%	±150
PV37□102C01	0.25(85°C)	Flow/Soldering Iron	12	1k ohm ±10%	±150
PV37□202C01	0.25(85°C)	Flow/Soldering Iron	12	2k ohm ±10%	±150
PV37□502C01	0.25(85°C)	Flow/Soldering Iron	12	5k ohm ±10%	±150
PV37□103C01	0.25(85°C)	Flow/Soldering Iron	12	10k ohm ±10%	±150
PV37□203C01	0.25(85°C)	Flow/Soldering Iron	12	20k ohm ±10%	±150
PV37□253C01	0.25(85°C)	Flow/Soldering Iron	12	25k ohm ±10%	±150
PV37□503C01	0.25(85°C)	Flow/Soldering Iron	12	50k ohm ±10%	±150
PV37□104C01	0.25(85°C)	Flow/Soldering Iron	12	100k ohm ±10%	±150
PV37□204C01	0.25(85°C)	Flow/Soldering Iron	12	200k ohm ±10%	±150
PV37□254C01	0.25(85°C)	Flow/Soldering Iron	12	250k ohm ±10%	±150
PV37□504C01	0.25(85°C)	Flow/Soldering Iron	12	500k ohm ±10%	±150
PV37□105C01	0.25(85°C)	Flow/Soldering Iron	12	1M ohm ±10%	±150
PV37□205C01	0.25(85°C)	Flow/Soldering Iron	12	2M ohm ±10%	±150
PV37□100C31	0.25(85°C)	Flow/Soldering Iron	12	10ohm ±10%	±150
PV37□200C31	0.25(85°C)	Flow/Soldering Iron	12	20ohm ±10%	±150
PV37□500C31	0.25(85°C)	Flow/Soldering Iron	12	50ohm ±10%	±150
PV37□101C31	0.25(85°C)	Flow/Soldering Iron	12	100ohm ±10%	±150
PV37□201C31	0.25(85°C)	Flow/Soldering Iron	12	200ohm ±10%	±150
PV37□501C31	0.25(85°C)	Flow/Soldering Iron	12	500ohm ±10%	±150
PV37□102C31	0.25(85°C)	Flow/Soldering Iron	12	1k ohm ±10%	±150
PV37□202C31	0.25(85°C)	Flow/Soldering Iron	12	2k ohm ±10%	±150
PV37□502C31	0.25(85°C)	Flow/Soldering Iron	12	5k ohm ±10%	±150
PV37□103C31	0.25(85°C)	Flow/Soldering Iron	12	10k ohm ±10%	±150
PV37□203C31	0.25(85°C)	Flow/Soldering Iron	12	20k ohm ±10%	±150
PV37□253C31	0.25(85°C)	Flow/Soldering Iron	12	25k ohm ±10%	±150
PV37□503C31	0.25(85°C)	Flow/Soldering Iron	12	50k ohm ±10%	±150
PV37□104C31	0.25(85°C)	Flow/Soldering Iron	12	100k ohm ±10%	±150
PV37□204C31	0.25(85°C)	Flow/Soldering Iron	12	200k ohm ±10%	±150
PV37□254C31	0.25(85°C)	Flow/Soldering Iron	12	250k ohm ±10%	±150
PV37□504C31	0.25(85°C)	Flow/Soldering Iron	12	500k ohm ±10%	±150
PV37□105C31	0.25(85°C)	Flow/Soldering Iron	12	1M ohm ±10%	±150
PV37□205C31	0.25(85°C)	Flow/Soldering Iron	12	2M ohm ±10%	±150

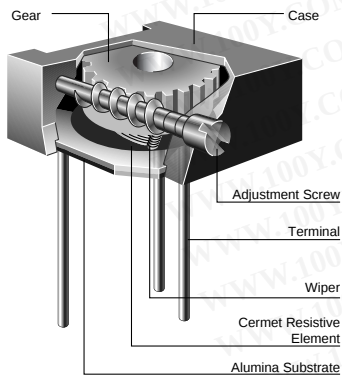
Operating Temperature Range: -55 to 125 °C

The blank column is filled with the code of adjustment direction and lead type (P, X, Y, W and Z).

The order quantity should be an integral multiple of the "Minimum Quantity".

The last three digits express the individual specification codes. C01 for standard type and C31 for radial tapping type (PV37Y/PV37Z series only).

■ Construction



PV36 Series

■ Features

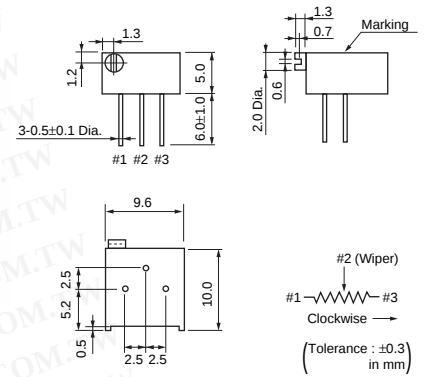
1. High resolution 25-turns enables precision adjustment easily.
2. Sealed construction protects the interior from dust and liquid, which achieves stable performance.
3. Available for ultrasonic cleaning after soldering
4. Clutch mechanism prevents excessive wiper rotation.
5. 5 standard terminal styles
6. Both top and side adjustment directions.

■ Applications

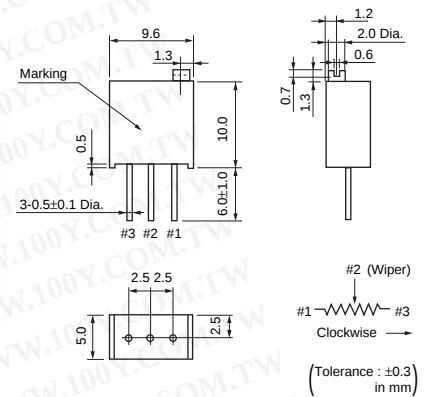
1. Measuring instruments
2. OA equipment
3. Medical equipment
4. Power supply
5. Base station for cellular phone



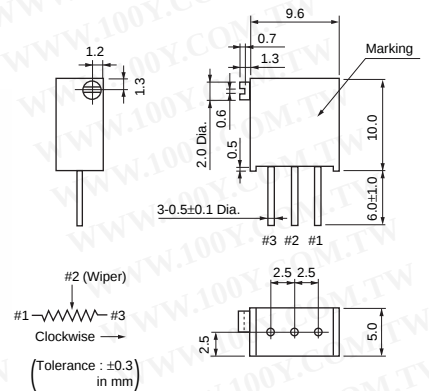
PV36P



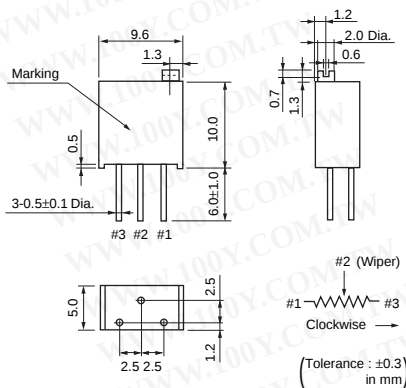
PV36W



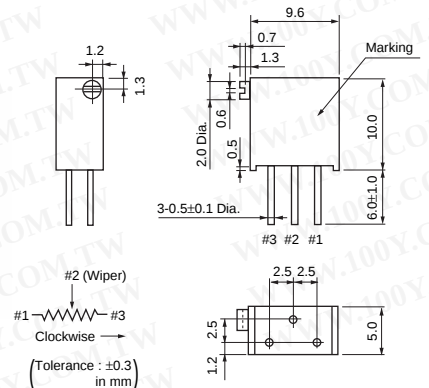
PV36X



PV36Y



PV36Z

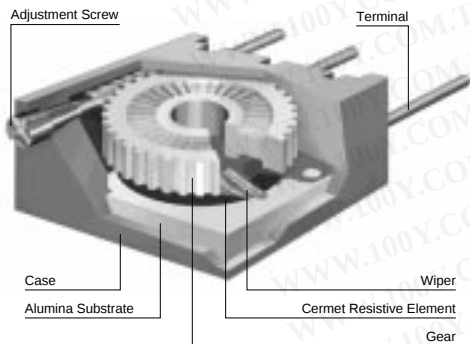


Part Number	Power Rating (W)	Soldering Method	Number of Turns (Effective Rotation Angle)	Total Resistance Value	TCR (ppm/°C)
PV36□100C01	0.5(70°C)	Flow/Soldering Iron	25	10ohm ±10%	±150
PV36□200C01	0.5(70°C)	Flow/Soldering Iron	25	20ohm ±10%	±150
PV36□500C01	0.5(70°C)	Flow/Soldering Iron	25	50ohm ±10%	±150

Continued on the following page.

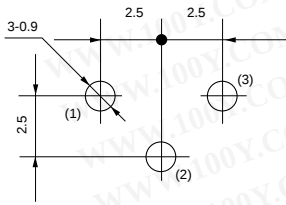
The last three digits express the individual specification codes. C01 for standard type and C31 for radial tapping type (PV36W/PV36X series only).

8



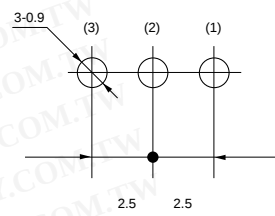
■ Standard Mounting Holes

PV36P



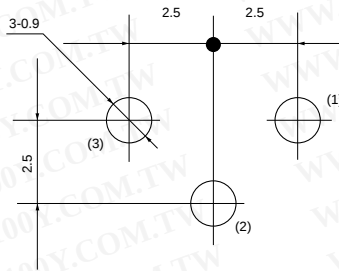
(Tolerance: ± 0.1
in mm)

PV36W/X



(Tolerance: ± 0.1
in mm)

PV36Y/Z



(Tolerance: ± 0.1
in mm)

■ Characteristics

Temperature Cycle	ΔTR : $\pm 2\%$ $\Delta V.S.S.$: $\pm 1\%$
Humidity	ΔTR : $\pm 2\%$ IR : 100M ohm min.
Vibration (20G)	ΔTR : $\pm 1\%$ $\Delta V.S.S.$: $\pm 1\%$
Shock (100G)	ΔTR : $\pm 1\%$ $\Delta V.S.S.$: $\pm 1\%$
Temperature Load Life	ΔTR : $\pm 3\%$ $\Delta V.S.S.$: $\pm 1\%$
Low Temperature Exposure	ΔTR : $\pm 2\%$ $\Delta V.S.S.$: $\pm 1\%$
High Temperature Exposure	ΔTR : $\pm 3\%$ $\Delta V.S.S.$: $\pm 1\%$
Rotational Life	ΔTR : $R \leq 1k \text{ ohm}, R \geq 500k \text{ ohm} \cdots \pm 5\%$ $1k \text{ ohm} < R < 500k \text{ ohm} \cdots \pm 3\% (200 \text{ cycles})$

ΔTR : Total Resistance Change
 $\Delta V.S.S.$: Voltage Setting Stability
 IR : Insulation Resistance
 R : Standard Total Resistance

PV12/PV37/PV36 Series Notice

■ Notice (Operating and Storage Conditions)

1. Store in temperatures of -10 to +40 deg. C and relative humidity of 30-85%.
2. Do not store in or near corrosive gases.
3. Use within six months after delivery.
4. Open the package just before using.
5. Do not store under direct sunlight.
6. If you use the trimmer potentiometer in an environment other than listed below, please consult with a Murata factory representative prior to using.
The trimmer potentiometer should not be used under the following environmental conditions:

- (1) Corrosive gaseous atmosphere
(Ex. Chlorine gas, Hydrogen sulfide gas, Ammonia gas, Sulfuric acid gas, Nitric oxide gas, etc.)
- (2) In liquid
(Ex. Oil, Medical liquid, Organic solvent, etc.)
- (3) Dusty/dirty atmosphere
- (4) Direct sunlight
- (5) Static voltage nor electric/magnetic fields
- (6) Direct sea breeze
- (7) Other variations of the above

■ Notice (Rating)

1. When using with partial load (rheostat), minimize the power depending on the resistance value.
2. The maximum input voltage to a trimmer potentiometer should not exceed $(P \cdot R)^{1/2}$ or the maximum operating voltage, whichever is smaller.

■ Notice (Soldering and Mounting)

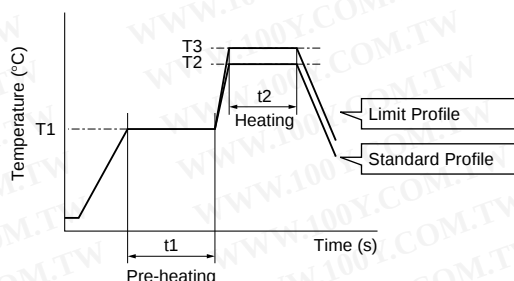
1. Soldering
 - (1) Soldering condition
Refer to the temperature profile.
If the soldering conditions are not suitable, e.g., excessive time and/or excessive temperature, the trimmer potentiometer may deviate from the specified characteristics.
 - (2) To minimize mechanical stress when adjusting, the trimmer potentiometer should be mounted onto PCB without gap.
 - (3) The soldering iron should not come in contact with the case of the trimmer potentiometer. If such contact does occur, the trimmer potentiometer may be damaged.
2. Mounting
 - (1) Use PCB hole to meet the pin of the trimmer potentiometer. If the trimmer potentiometer installs into insufficient PCB hole, the trimmer potentiometer may be damaged by mechanical stress.
 - (2) Do not apply excessive force, preferably 9.8N max. (Ref. 1kgf) when the trimmer potentiometer is mounted to the PCB.
3. Cleaning
Isopropyl-alcohol and Ethyl-alcohol are applicable solvents for cleaning. If you use any other types of solvents, please consult with a Murata factory representative prior to using.

PV12/PV37/PV36 Series Notice

■ Soldering Profile

● Flow Soldering Profile

Soldering profile for Lead-free solder (96.5Sn/3.0Ag/0.5Cu), Eutectic solder (63Sn/37Pb)



Series	Standard Profile					Limit Profile				
	Pre-heating		Heating		Cycle of Flow	Pre-heating		Heating		Cycle of Flow
	Temp. (T1)	Time (t1)	Temp. (T2)	Time (t2)		Temp. (T1)	Time (t1)	Temp. (T3)	Time (t2)	
	°C	sec.	°C	sec.	Time	°C	sec.	°C	sec.	Time
PV12 PV37 PV36	150	60 to 120	250	5 max.	1	150	60 to 120	260	3 max.	1

● Soldering Iron

Series	Standard Condition			
	Temperature of Soldering Iron Tip	Soldering Time	Soldering Iron Power Output	Cycle of Soldering Iron
	°C	sec.	W	Time
PV12 PV37 PV36	350±10	3 max.	30 max.	1

■ Notice (Handling)

1. Use suitable screwdrivers that fit comfortably in driver slot. We recommend the screwdrivers below.

* Recommended screwdriver for manual adjustment
 ENGINEER INC.: DA-40
 (Murata P/N: KMDR180)

We can supply the screwdrivers above.

If you place order, please specify the Murata P/N.

2. Do not apply more than 9.8N (Ref. 1kgf) of twist and stress after mounting onto PCB to prevent contact intermittence. If excessive force is applied, the trimmer potentiometer may not function.

3. When adjusting with an adjustment tool, the applied force to the adjustment screw should not exceed 4.9N (Ref. 500gf). If excessive force is applied, the trimmer potentiometer may not function due to damage.

4. When using a lock paint to fix slot position, please use adhesive resin without chlorine or sulfur (Three-bond "1401 series") and evaluate performance with your product. Lock paint may cause corrosion or electrical contact problems.

■ Notice (Other)

1. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
2. Murata cannot guarantee trimmer potentiometer integrity when used under conditions other than those specified in this document.

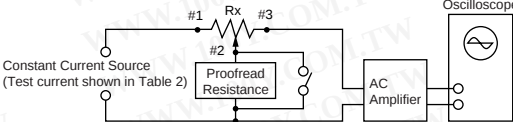
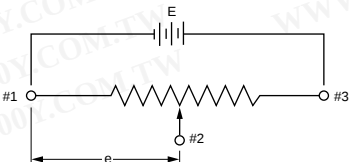
SMD Open Type (PVZ2/A2/Z3)/SMD Sealed Type (PVM4A_C01 Series) Specifications and Test Methods

The tests and measurements should be conducted under the condition of 15 to 35°C of temperature, 25 to 75% of relative humidity and 86 to 106 kpa of atmospheric pressure unless otherwise specified. If questionable results occur that have been measured in accordance with the above mentioned conditions, the tests and measurements should be conducted under the condition of 25±2°C of temperature, 45 to 55% of relative humidity and 86 to 106 kpa of atmospheric pressure.

No.	Item	Test Methods																														
1	Residual Resistance	Position the contact arm at the extreme counterclockwise limit of mechanical travel and measure the resistance between the contact arm and the corresponding end terminal. Then, position the contact arm at the extreme clockwise limit of mechanical travel and measure the resistance between the contact arm and the corresponding end terminal. During this test, take suitable precautions to ensure that the rated current of the resistance element is not exceeded.																														
2	Contact Resistance	Contact resistance variation should be measured with the measuring circuit shown below, or its equivalent. The operating wiper should be rotated in both directions through 90% of the actual effective-electrical travel for a total of 6 cycles. The rate of rotation of the operating wiper should be such that the wiper completes 1 count in determining whether or not a contact resistance variation is observed at least twice in the same location. The test current should follow the value given in Table 2 unless otherwise limited by the power rating. <table><tr><th>Standard Total Resistance R (ohm)</th><th>Test Current</th></tr><tr><td>100≤R<10k</td><td>20mA max.</td></tr><tr><td>10k≤R<100k</td><td>1mA max.</td></tr><tr><td>100k≤R</td><td>100μA max.</td></tr></table> Table 2: Test current for CRV Rx : Trimmer Potentiometer Oscilloscope bandwidth: 100Hz to 50kHz Figure 1: CRV measuring circuit	Standard Total Resistance R (ohm)	Test Current	100≤R<10k	20mA max.	10k≤R<100k	1mA max.	100k≤R	100μA max.																						
Standard Total Resistance R (ohm)	Test Current																															
100≤R<10k	20mA max.																															
10k≤R<100k	1mA max.																															
100k≤R	100μA max.																															
3	Humidity Exposure	The wiper contact point should be preset at about 50% position of effective rotational angle. After that, the potentiometer should be placed in a chamber at 40±2°C and 90 - 95% without loading for 500±12 hours. The resistance value should be measured after keeping the potentiometer in a room for 5±1/6 hours.																														
4	High Temperature Exposure	The wiper contact point should be preset at about 50% position of effective rotational angle. After that, the potentiometer should be placed in a chamber at 70±2°C without loading for 500±12 hours. The resistance value should be measured after keeping the potentiometer in a room for 1.5±1/6 hours.																														
5	Humidity Load Life	The wiper contact point should be preset at about 50% position of effective rotational angle. After that, the potentiometer should be placed in a chamber at 40±2°C and 90 - 95% with loading the 1/2 rated voltage between #1 and #2 terminals, intermittently 1.5 hours ON and 0.5 hours OFF for 1000±12 hours. The resistance value should be measured after keeping the potentiometer in a room for 5±1/6 hours.																														
6	Load Life	The wiper contact point should be preset at about 50% position of effective rotational angle. After that, the potentiometer should be placed in a chamber at 70±2°C (50±2°C for PVZ) with loading the 1/2 rated voltage between #1 and #2 terminals, intermittently 1.5 hours ON and 0.5 hours OFF for 1000±12 hours. The resistance value should be measured after keeping the potentiometer in a room for 1 to 2 hours.																														
7	Temperature Cycle	The wiper contact point should be preset at about 50% position of effective rotational angle. After that, the potentiometer should be subjected to Table 3, Table 4 temperature for 5 cycles. The resistance value should be measured after keeping the potentiometer in a room for 1 to 2 hours. <table><tr><th>Sequence</th><th>1</th><th>2</th><th>3</th><th>4</th></tr><tr><td>Temp. (°C)</td><td>-25±3</td><td>+25±2</td><td>+85±3</td><td>+25±2</td></tr><tr><td>Time (min.)</td><td>30±3</td><td>10 max.</td><td>30±3</td><td>10 max.</td></tr></table> Table 3: PVZ <table><tr><th>Sequence</th><th>1</th><th>2</th><th>3</th><th>4</th></tr><tr><td>Temp. (°C)</td><td>-55±3</td><td>+25±2</td><td>+125±3</td><td>+25±2</td></tr><tr><td>Time (min.)</td><td>30±3</td><td>10 max.</td><td>30±3</td><td>10 max.</td></tr></table> Table 4: PVA2/PVM4A□□C01	Sequence	1	2	3	4	Temp. (°C)	-25±3	+25±2	+85±3	+25±2	Time (min.)	30±3	10 max.	30±3	10 max.	Sequence	1	2	3	4	Temp. (°C)	-55±3	+25±2	+125±3	+25±2	Time (min.)	30±3	10 max.	30±3	10 max.
Sequence	1	2	3	4																												
Temp. (°C)	-25±3	+25±2	+85±3	+25±2																												
Time (min.)	30±3	10 max.	30±3	10 max.																												
Sequence	1	2	3	4																												
Temp. (°C)	-55±3	+25±2	+125±3	+25±2																												
Time (min.)	30±3	10 max.	30±3	10 max.																												
8	Temperature Coefficient of Resistance	The trimmer potentiometer should be subjected to each of the following temperatures (see Table 5, Table 6) for 30 to 40 minutes. The resistance value should be measured in the chamber. $TCR = \frac{R_2 - R_1}{R_1 (T_2 - T_1)} \times 10^6 \text{ (ppm/°C)}$ T₁ : Reference temperature in degrees celsius T₂ : Test temperature in degrees celsius R₁ : Resistance at reference temperature in ohm R₂ : Resistance at test temperature in ohm <table><tr><th>Sequence</th><th>1*</th><th>2</th><th>3*</th><th>4</th></tr><tr><td>Temp. (°C)</td><td>+25±2</td><td>-25±3</td><td>+25±2</td><td>+85±3</td></tr></table> Table 5: PVZ <table><tr><th>Sequence</th><th>1*</th><th>2</th><th>3*</th><th>4</th></tr><tr><td>Temp. (°C)</td><td>+25±2</td><td>-55±3</td><td>+25±2</td><td>+125±3</td></tr></table> Table 6: PVA2/PVM4A□□C01 Note*: Norm temp.	Sequence	1*	2	3*	4	Temp. (°C)	+25±2	-25±3	+25±2	+85±3	Sequence	1*	2	3*	4	Temp. (°C)	+25±2	-55±3	+25±2	+125±3										
Sequence	1*	2	3*	4																												
Temp. (°C)	+25±2	-25±3	+25±2	+85±3																												
Sequence	1*	2	3*	4																												
Temp. (°C)	+25±2	-55±3	+25±2	+125±3																												
9	Rotational Life	The wiper should be rotated over 90% of the effective rotational angle without loading at a speed of 10 cycles per minute, for 10 cycles continuously. The resistance value should be measured after keeping the potentiometer in a room for 10±5 minutes.																														

SMD Sealed Type (PVF2/G3/M4A_D01/G5)/Lead Sealed Type (PV32/12/37/36) Specifications and Test Methods

The following describes trimmer potentiometer testing conducted by Murata Manufacturing Co., Ltd. in accordance with MIL-R-22097 (Military specification for variable resistors, non-wirewound) and MIL-STD-202 (Test methods for electronic and electrical component parts).

No.	Item	Test Methods																				
1	Total Resistance	Measure total resistance between the resistance element and terminals (#1 and #3) with the contact arm positioned against a stop. The positioning of the contact arm and terminal should be the same for subsequent total resistance measurements on the same device. Use the test voltage specified in Table 1 for total resistance measurements. This voltage should be used for all subsequent total resistance measurements. <table><tr><th>Total Resistance, Nominal (ohm)</th><th>Maximum Test Voltage (V)</th></tr><tr><td>$10 \leq R \leq 100$</td><td>1.0</td></tr><tr><td>$100 < R \leq 1k$</td><td>3.0</td></tr><tr><td>$1k < R \leq 10k$</td><td>10.0</td></tr><tr><td>$10k < R \leq 100k$</td><td>30.0</td></tr><tr><td>$100k < R$</td><td>100.0</td></tr></table> Table 1: Total resistance test voltage	Total Resistance, Nominal (ohm)	Maximum Test Voltage (V)	$10 \leq R \leq 100$	1.0	$100 < R \leq 1k$	3.0	$1k < R \leq 10k$	10.0	$10k < R \leq 100k$	30.0	$100k < R$	100.0								
Total Resistance, Nominal (ohm)	Maximum Test Voltage (V)																					
$10 \leq R \leq 100$	1.0																					
$100 < R \leq 1k$	3.0																					
$1k < R \leq 10k$	10.0																					
$10k < R \leq 100k$	30.0																					
$100k < R$	100.0																					
2	Residual Resistance	Position the contact arm at the extreme counterclockwise limit of mechanical travel and measure the resistance between the contact arm and the corresponding end terminal. Then, position the contact arm at the extreme clockwise limit of mechanical travel and measure the resistance between the contact arm and the corresponding end terminal. During this test, take suitable precautions to ensure that the rated current of the resistance element is not exceeded.																				
3	Contact Resistance Variation	Contact resistance variation should be measured with the measuring circuit shown in Figure 1, or its equivalent. The adjustment rotor (screw) should be rotated in both directions through 90% of the actual effective-electrical rotational angle (number of turns) for a total of 6 cycles. Only the last 3 cycles should count in determining whether or not a contact resistance variation is observed at least twice in the same location, exclusive of the roll-on or roll-off points where the contact arm moves from the termination, on or off, the resistance element. The rate of rotation of the adjustment rotor (screw) should be such that the adjustment rotor (screw) completes 1 cycle for 5 seconds minimum to 2 minutes maximum. The test current used should follow the value given in Table 2 unless otherwise limited by power rating. <table><tr><th>Standard Total Resistance R (ohm)</th><th>Test Current</th></tr><tr><td>$R \leq 100$</td><td>20mA</td></tr><tr><td>$100 < R < 500$</td><td>10mA</td></tr><tr><td>$500 \leq R < 1k$</td><td>4mA</td></tr><tr><td>$1k \leq R < 2k$</td><td>2mA</td></tr><tr><td>$2k \leq R < 50k$</td><td>1mA</td></tr><tr><td>$50k \leq R < 200k$</td><td>200μA</td></tr><tr><td>$200k \leq R < 1M$</td><td>100μA</td></tr><tr><td>$1M \leq R < 2M$</td><td>50μA</td></tr><tr><td>$2M \leq R$</td><td>30μA</td></tr></table> Table 2: Test current for CRV  Figure 1: CRV measuring circuit	Standard Total Resistance R (ohm)	Test Current	$R \leq 100$	20mA	$100 < R < 500$	10mA	$500 \leq R < 1k$	4mA	$1k \leq R < 2k$	2mA	$2k \leq R < 50k$	1mA	$50k \leq R < 200k$	200μA	$200k \leq R < 1M$	100μA	$1M \leq R < 2M$	50μA	$2M \leq R$	30μA
Standard Total Resistance R (ohm)	Test Current																					
$R \leq 100$	20mA																					
$100 < R < 500$	10mA																					
$500 \leq R < 1k$	4mA																					
$1k \leq R < 2k$	2mA																					
$2k \leq R < 50k$	1mA																					
$50k \leq R < 200k$	200μA																					
$200k \leq R < 1M$	100μA																					
$1M \leq R < 2M$	50μA																					
$2M \leq R$	30μA																					
4	Temperature Coefficient of Resistance	The trimmer potentiometer should be subjected to each of the following temperatures (see Table 3) for 30-45 minutes. Temperature coefficient of resistance should be applied to the following formula. $TCR = \frac{R_2 - R_1}{R_1 (T_2 - T_1)} \times 10^6 \text{ (ppm/}^\circ\text{C)}$ T_1 : Reference temperature in degrees celsius T_2 : Test temperature in degrees celsius R_1 : Resistance at reference temperature ohm R_2 : Resistance at test temperature in ohm <table><tr><th>Sequence</th><th>1*</th><th>2</th><th>3</th><th>4*</th><th>5</th><th>6</th></tr><tr><th>Temperature (°C)</th><td>+25</td><td>-15</td><td>Min. operating Temperature</td><td>+25</td><td>+65</td><td>Max. operating Temperature</td></tr></table> Note*: Reference temperature Table 3: Test temperatures	Sequence	1*	2	3	4*	5	6	Temperature (°C)	+25	-15	Min. operating Temperature	+25	+65	Max. operating Temperature						
Sequence	1*	2	3	4*	5	6																
Temperature (°C)	+25	-15	Min. operating Temperature	+25	+65	Max. operating Temperature																
5	Voltage Setting Stability	The wiper should be set at approximately 40% of the actual effective-electrical rotational angle (number of turns). An adequate DC test potential should be applied between terminal #1 and terminal #3. The voltage between terminal #1 and terminal #3, and the voltage between terminal #1 and terminal #2, should be measured and applied to the following formula. $\text{Voltage setting stability} = \left(\frac{e'}{E} - \frac{e}{E} \right) \times 100 \text{ (\%)}$ e : Before test (The voltage between terminal #1 and terminal #2) e' : After test (The voltage between terminal #1 and terminal #2)  Figure 2																				

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SMD Sealed Type (PVF2/G3/M4A_D01/G5)/Lead Sealed Type (PV32/12/37/36) Specifications and Test Methods

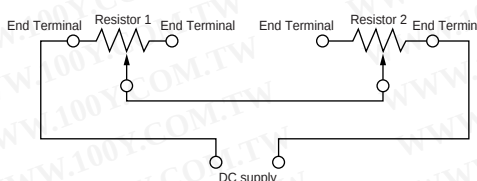
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No.	Item	Test Methods															
6	Temperature Cycle	The trimmer potentiometer should be subjected to Table 4 temperature for 5 cycles. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1-2 hours. <table><tr><th>Sequence</th><th>1</th><th>2</th><th>3</th><th>4</th></tr><tr><td>Temp. (°C)</td><td>PV□□ series -55±3 PVF2 series -25±3</td><td>+25±2</td><td>+125±3 +60±3</td><td>+25±2</td></tr><tr><td>Time (min.)</td><td>30</td><td>5 max.</td><td>30</td><td>5 max.</td></tr></table> Table 4: One cycle of temperature cycle.	Sequence	1	2	3	4	Temp. (°C)	PV□□ series -55±3 PVF2 series -25±3	+25±2	+125±3 +60±3	+25±2	Time (min.)	30	5 max.	30	5 max.
Sequence	1	2	3	4													
Temp. (°C)	PV□□ series -55±3 PVF2 series -25±3	+25±2	+125±3 +60±3	+25±2													
Time (min.)	30	5 max.	30	5 max.													
7	Humidity	1) PV12, PV32, PVM4A□□□D01 series The trimmer potentiometer should be placed in a chamber at a temperature of 40±2°C and a humidity of 90-95% without loading for 250±8 hours (500±12 hours for PVM4A□□□D01 series). The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours. 2) PVF2 series The trimmer potentiometer should be placed in a chamber at 60±2°C and 90-95% without loading for 1000±12 hours. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 5±1/6 hours 2) PVG3, PVG5, PV36, PV37 series The trimmer potentiometer should be subjected to the programmed humidity environment for 10cycle (see Figure 3). The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1.5±1/2 hours. Figure 3															
8	Vibration	1) PV□□ series The trimmer potentiometer should be vibrated throughout the frequency range at the 20G level. A complete frequency range, 10Hz to 2000Hz and back, should be made within 15 minutes for a total of 4 sweeps in each of the three axis directions for a total of 12 sweeps. 2) PVF2 series The trimmer potentiometer should be subjected to vibration at 0.3 inch amplitude. The frequency should be varied uniformly between the approximate limits of 10Hz and 55Hz. This motion should be applied for period of 2 hours in each of 3 mutually perpendicular directions (total of 6 hours).															
9	Shock	1) PV□□ series The trimmer potentiometer should be shocked at the 100G level and should be subjected to 4 shocks in each of the three axis directions for a total of 12 shocks. 2) PVM4A□□□D01 series The trimmer potentiometer should be shocked at the 100G level and should be subjected to 3 shocks in each of the six axis directions for a total of 18 shocks.															
10	Temperature Road Life	Full rated continuous working voltage not exceeding the maximum rated voltage should be applied intermittently between terminal #1 and terminal #3 of the trimmer potentiometer, 1.5 hours on and 0.5 hours off, for a total of 1000±12 hours, at a temperature of 70±2°C (85±2°C for PV37 series, 50±2°C for PVF2 series). The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1 to 2 hours.															
11	High Temperature Exposure (Except for PVF2)	The trimmer potentiometer should be placed in a chamber at a temperature of 125±3°C 250±8 hours without loading. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for 1 to 2 hours.															
12	Low Temperature Exposure (Except for PVF2 and PVM4A□□□D01)	The trimmer potentiometer should be placed in a chamber at a temperature of -55±3°C for 1 hours without loading. Full rated continuous working voltage not exceeding the maximum rated voltage should be applied for 45 minutes. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of 25±5°C for approximately 24 hours.															

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SMD Sealed Type (PVF2/G3/M4A_D01/G5)/Lead Sealed Type (PV32/12/37/36) Specifications and Test Methods

Continued from the preceding page.

No.	Item	Test Methods
13	Low Temperature Operation (Only for PVF2 and PVM4A□□□D01)	The trimmer potentiometer should be placed in a chamber at a temperature of $-25\pm 3^{\circ}\text{C}$ ($-55\pm 3^{\circ}\text{C}$ for PVM4A□□□D01 series) 48±4 hours without loading. The trimmer potentiometer should be removed from the chamber, and maintained at a temperature of $25\pm 5^{\circ}\text{C}$ for 1-2 hours.
14	Rotational Life	1) PV□□ series Full rated continuous working voltage not exceeding the maximum rated voltage should be applied with the circuit shown in the figure. The adjustment rotor (screw) should be continuously cycled through not less than 90% of effective-electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 minutes maximum for total of 200 cycles.  Figure 4 2) PVG3, PVG5 series The adjustment rotor (screw) should be continuously cycled though not less than 90% of effective-electrical rotational angle (number of turns), at the rate of 1 cycle for 5 seconds minimum to 2.5 minutes maximum for a total of 50 (100 for PVG5) cycles, without loading. 3) PVF2, PVM4A□□□D01 series The wiper should be rotated over 90% of the effective rotational angle without loading at a speed of 10 cycles per minute, for 100 cycles continuously.

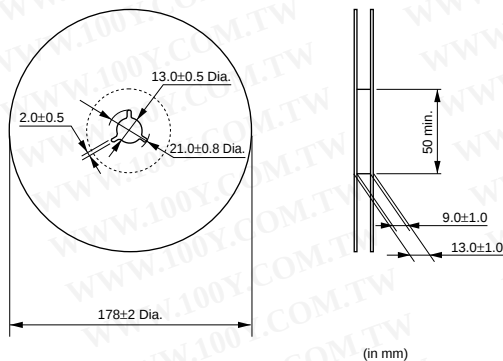
Packaging

■ Minimum Quantity

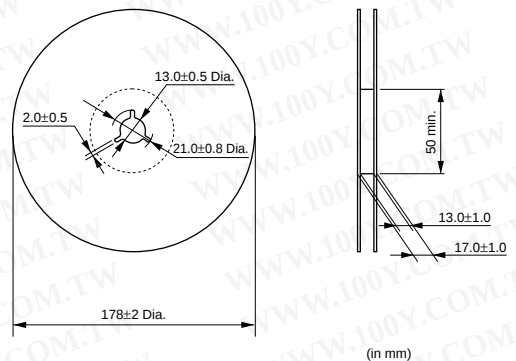
Part Number	Minimum Quantity (pcs.)					
	ø180mm reel	ø330mm reel	Ammo Pack	Magazine	Bulk	Tray
PVZ2A	3000	12000	—	—	1000	—
PVZ2R	3000	—	—	—	1000	—
PVA2	3000	—	—	—	1000	—
PVZ3A	2000	8000	—	—	1000	—
PVZ3G	2500	—	—	—	1000	—
PVZ3K	1500	—	—	—	1000	—
PVG3A/G	1000	—	—	—	500	—
PVG3K	500	—	—	—	—	—
PVM4	500	3000	—	—	500	—
PVF2A	500	—	—	—	100	—
PVG5A	250	—	—	—	100	—
PVG5H	500	—	—	—	100	—
PV32	—	—	—	—	300	—
PV12	—	—	—	—	50	—
PV36W	—	—	1000	1000	100	—
PV36Y	—	—	—	1000	100	—
PV36X	—	—	1000	800	100	—
PV36Z/P	—	—	—	800	100	—
PV37Y/Z	—	—	1000	—	100	—
PV37W/X/P	—	—	—	—	100	—

■ Dimensions of Reel

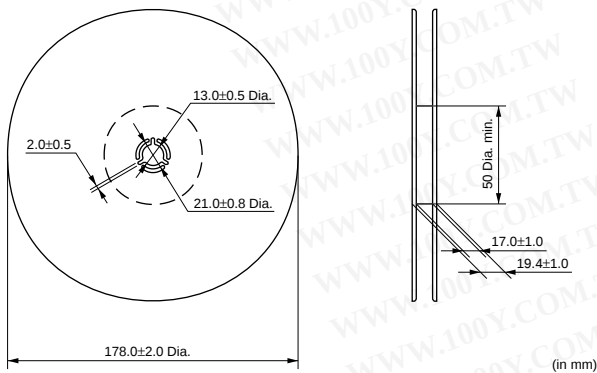
PVZ2A/PVA2/PVZ3A/PVZ3G/PVF2



PVZ2R/PVZ3K/PVM4/PVG3/PVG5H

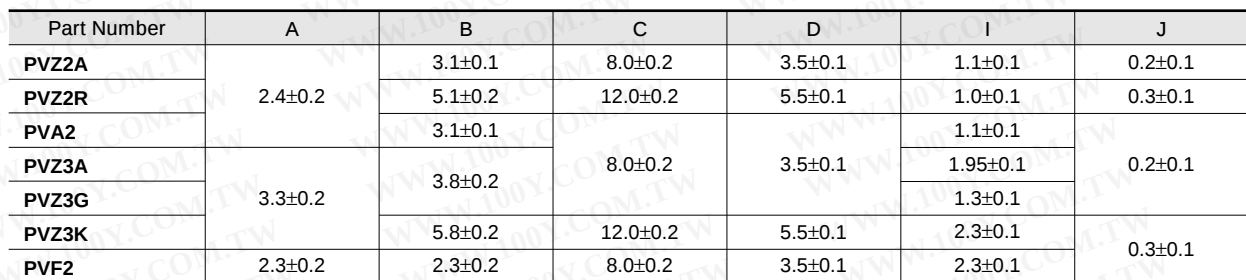


PVG5A



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PVZ2 / PVA2 / PVZ3 / PVF2



(in mm)

[illegible]

Part Number	A	B	I	J
PVG3A	4.0±0.1	4.0±0.1	2.1±0.1	0.3±0.1
PVG3G		4.9±0.1		
PVM4	4.5±0.2	5.5±0.2	2.15±0.1	0.3±0.1
PVG5H	5.4±0.2	5.8±0.2	4.0±0.1	0.4±0.1

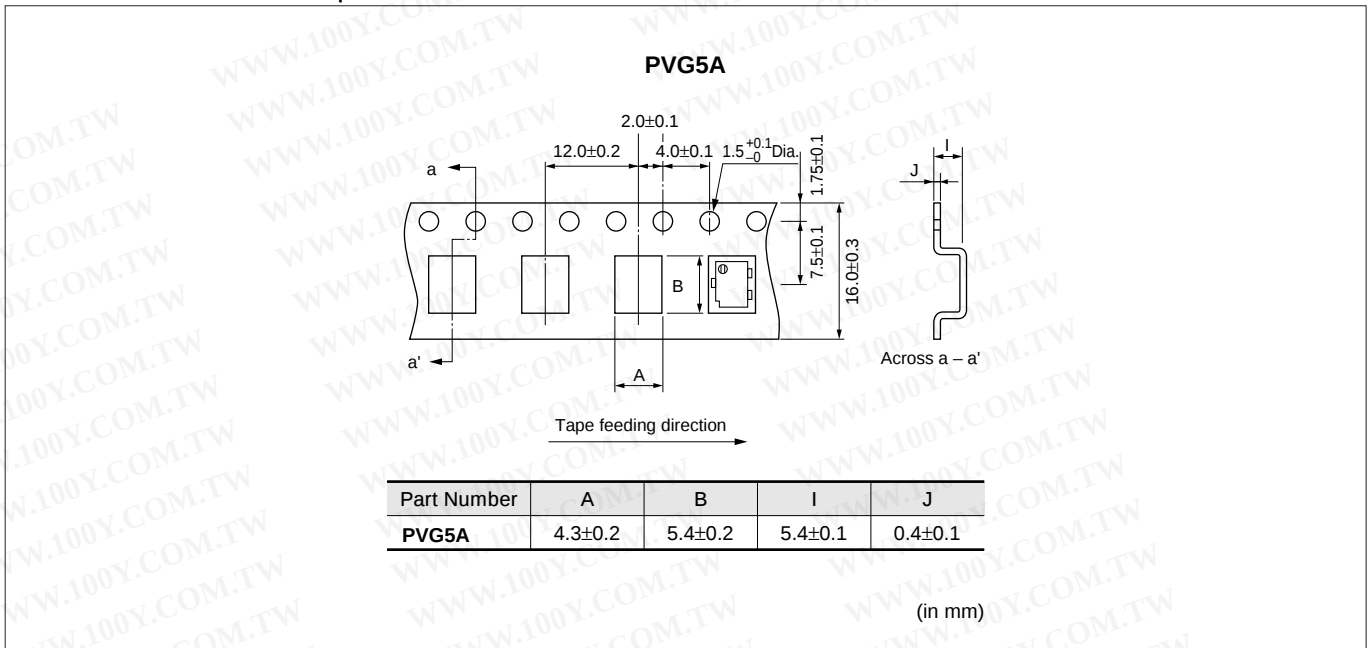
(in mm)

muRata

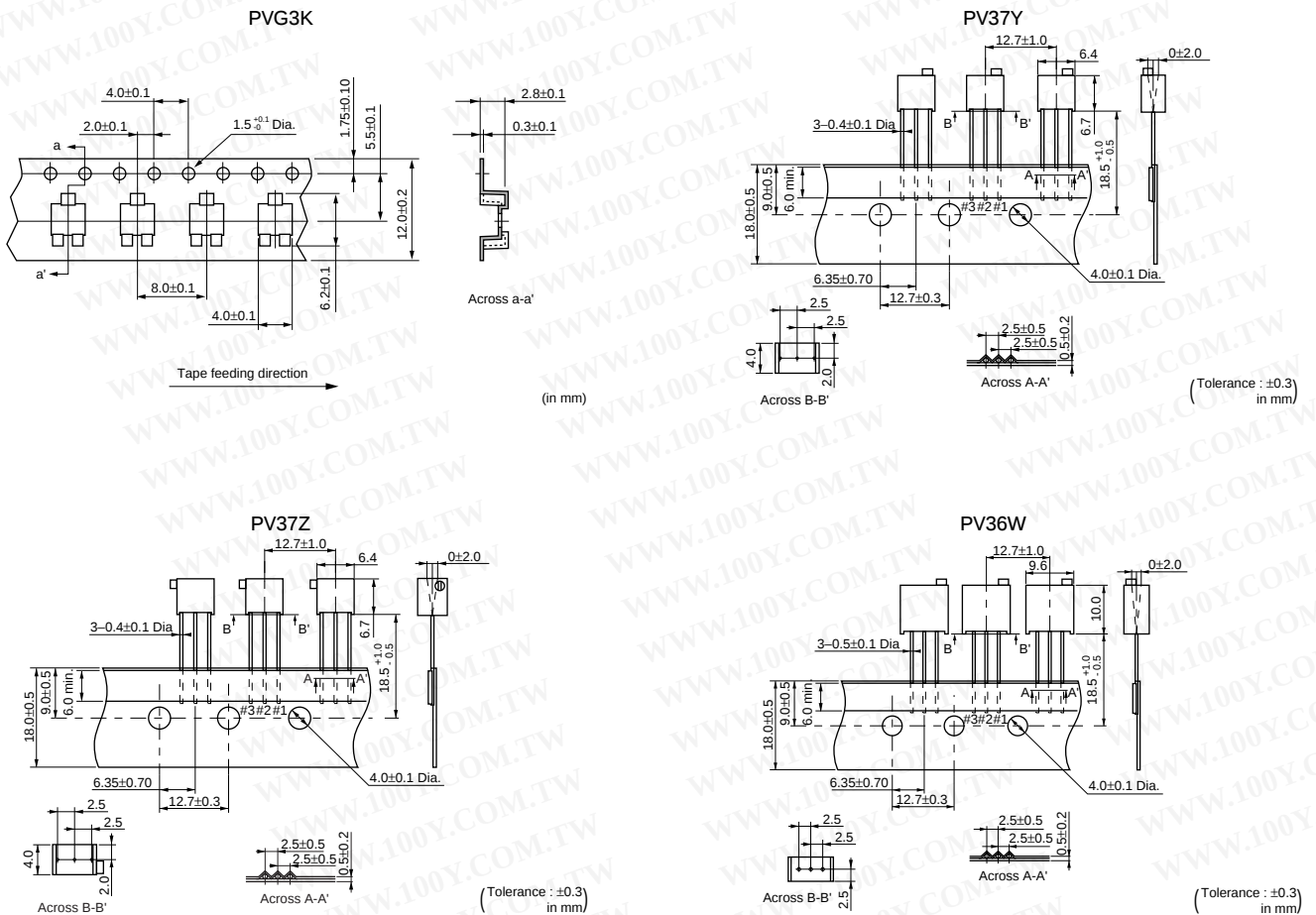
Packaging

Continued from the preceding page.

■ Dimensions of Plastic Tape



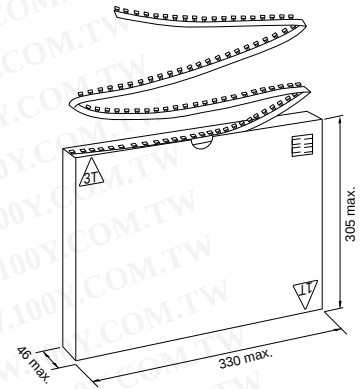
■ Dimensions of Radial Taping



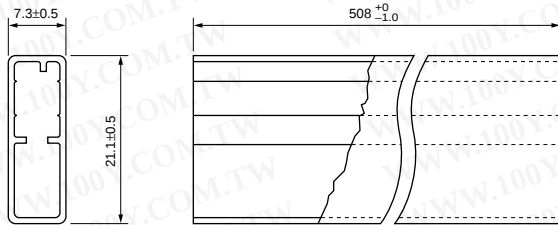
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Continued from the preceding page.

■ Dimensions of Ammo Pack



PV36W/Y/X/Z



Recommended Adjustment Tools/Qualified Standards

■ Recommended Adjustment Tools

Trimmer Potentiometer Series	Manufacturers	Model Number	MURATA Model Number	Blade
PVZ2/PVA2	MURATA MFG.	KMDR190	KMDR190	+ Cross
PVZ3	VESSEL MFG.	No.9000+1.7X30	KMDR080	+ Cross
PVG3	TORAY INDUSTRIES, INC.	SA-2225	KMDR070	– Minus (round edge)
PVM4	VESSEL MFG.	No.9000–2.6X30	KMDR120	– Minus
PVG5	VESSEL MFG.	No.9000–1.3X30	KMDR130	– Minus
	ENGINEER INC.	DA-54		– Minus
	VESSEL MFG.	No.9000–1.8X30	KMDR110	– Minus
others	ENGINEER INC.	DA-40	KMDR180	– Minus (both ends)
		DA-55		– Minus

■ For Automatic Adjustment

Trimmer Potentiometer Series	Manufacturers	Model Number	MURATA Model Number	Blade
PVZ3 PVG3	TORAY INDUSTRIES, INC	JB-2225	KMBT070	– Minus (round edge)

■ Qualified Standards

The products listed here have been produced by the ISO9001 and ISO/TS16949 certified factory.

MURATA FACTORY	Qualified Date	Standard	Qualified Number
Sabae Murata Mfg.Co.,Ltd.	August 14, 1997	UNDERWRITERS LABORATORIES INC.	A5704
Wuxi Murata Electronis Co.,Ltd.	May 12, 1999	UNDERWRITERS LABORATORIES INC.	A7924

* No ODCs (Ozone Depleting Chemicals) are used on all Murata's trimmer potentiometers.

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 勝特力电子(上海) 86-21-34970699
 勝特力电子(深圳) 86-755-83298787
[Http://www.100y.com.tw](http://www.100y.com.tw)