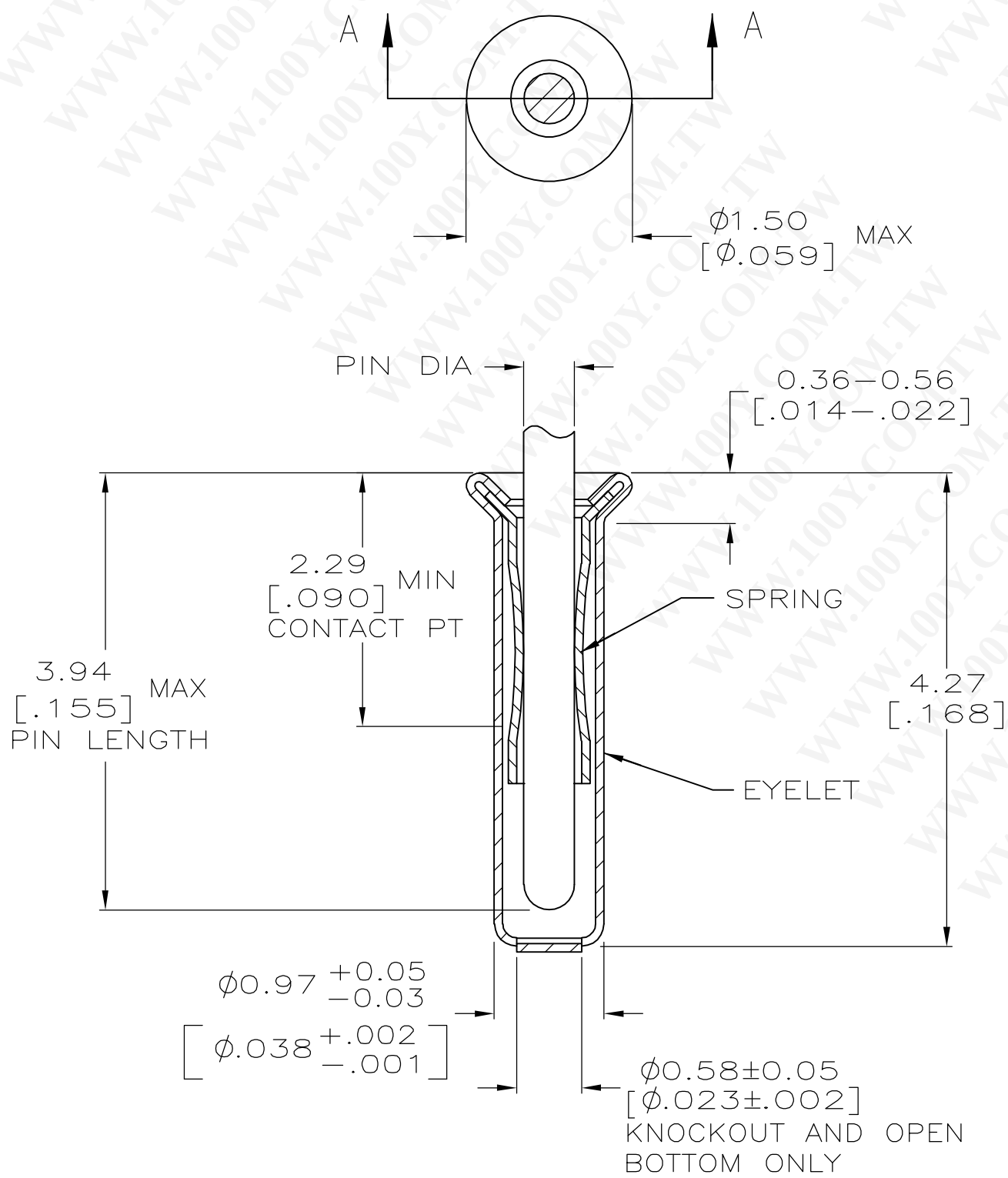




SECTION A-A

- 1 TIN PLATE PER ASTM B 545 .000254 [.000100] MIN THICK.
- 2 GOLD PLATE PER ASTM B 488, 0.00076 [.000030] MIN THICK OVER NICKEL PLATE PER QQ-N-290 0.00028 [.000011] MIN THICK ON CONTACT AREA.
3. RECOMMENDED HOLE SIZE, PLATED OR UNPLATED:
MACHINE INSERTION: 1.04±0.05 [.041±.002]
HAND INSERTION: 1.02 ^{+0.10}/_{-0.00} [.040 ^{+0.004}/_{-0.000}]
4. APPLICATION TOOL PART NUMBER:
MACHINE NO. 682127-2
INSERTION HEAD NO. 682039-1
- 5 TO INSURE PROPER SPRING TENSION DO NOT EXCEED A 0.10 [.004] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER PIN.
6. BOTTOM PLUG KNOCKOUT TOOL PART NUMBER 69729 WITH TIP PART NUMBER 69728.

勝特力材料 886-3-5753170
勝特力电子(上海) 86-21-34970699
勝特力电子(深圳) 86-755-83298787
[Http://www.100y.com.tw](http://www.100y.com.tw)

CLOSED	0.33-0.51 [.013-.020]	TIN 1	TIN 1	5050935-2
			GOLD 2	5050935-1
BOTTOM TYPE	RECOMMENDED PIN DIA 5	EYELET	SPRING	PART NO
		FINISH		
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. ALCORTA - DOCK5	Tyco Electronics Corporation	
		CHK J. HAVENER	Harrisburg, PA 17105-3608	
		APVD J. HAVENER	NAME	
DIMENSIONS: mm [INCHES]		PRODUCT SPEC	MINIATURE SPRING SOCKET	
		108-14008	ASSEMBLY	
		APPLICATION SPEC	SERIES 1	
		114-13152		
MATERIAL		WEIGHT	SIZE	CAGE CODE
SPRING: BE CU		-	A2	00779
		CUSTOMER DRAWING	SCALE	SHEET
			20:1	1 of 1
			REV	0